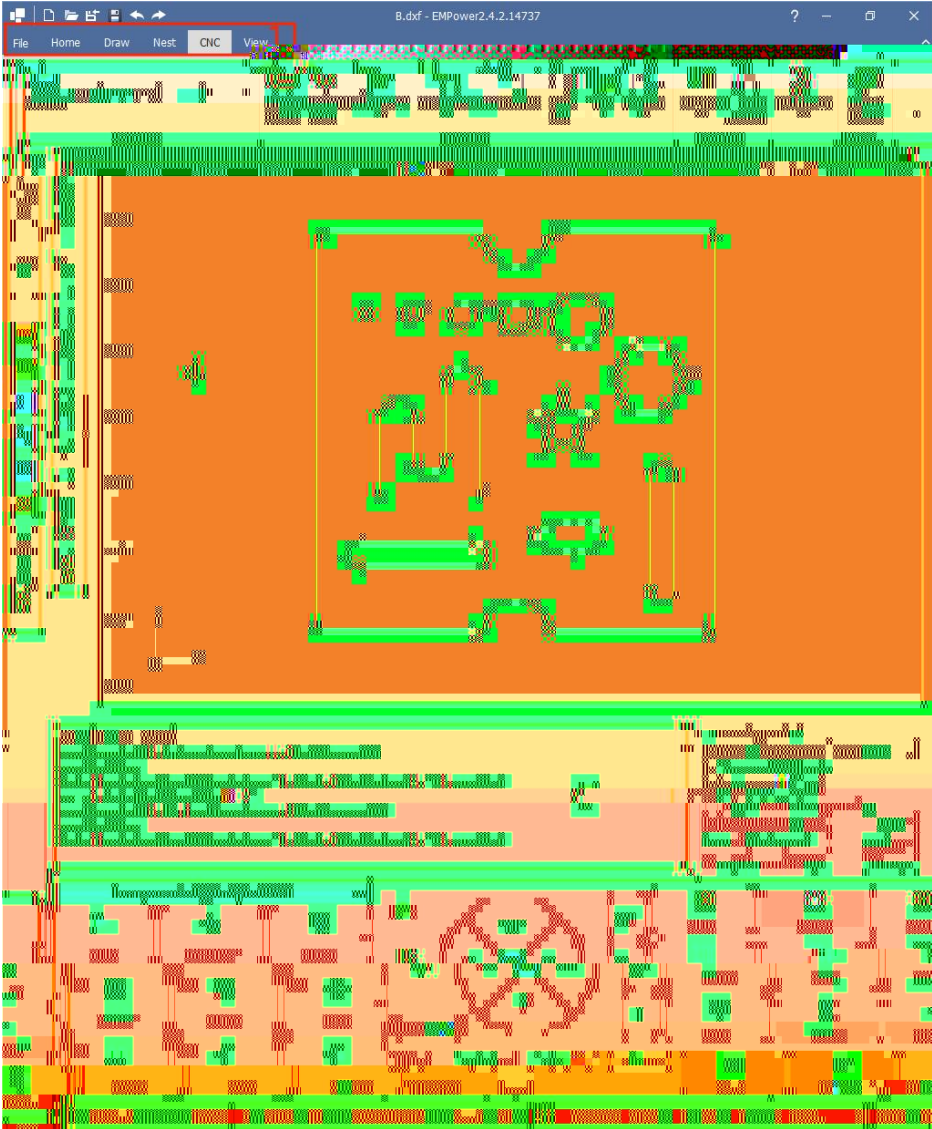


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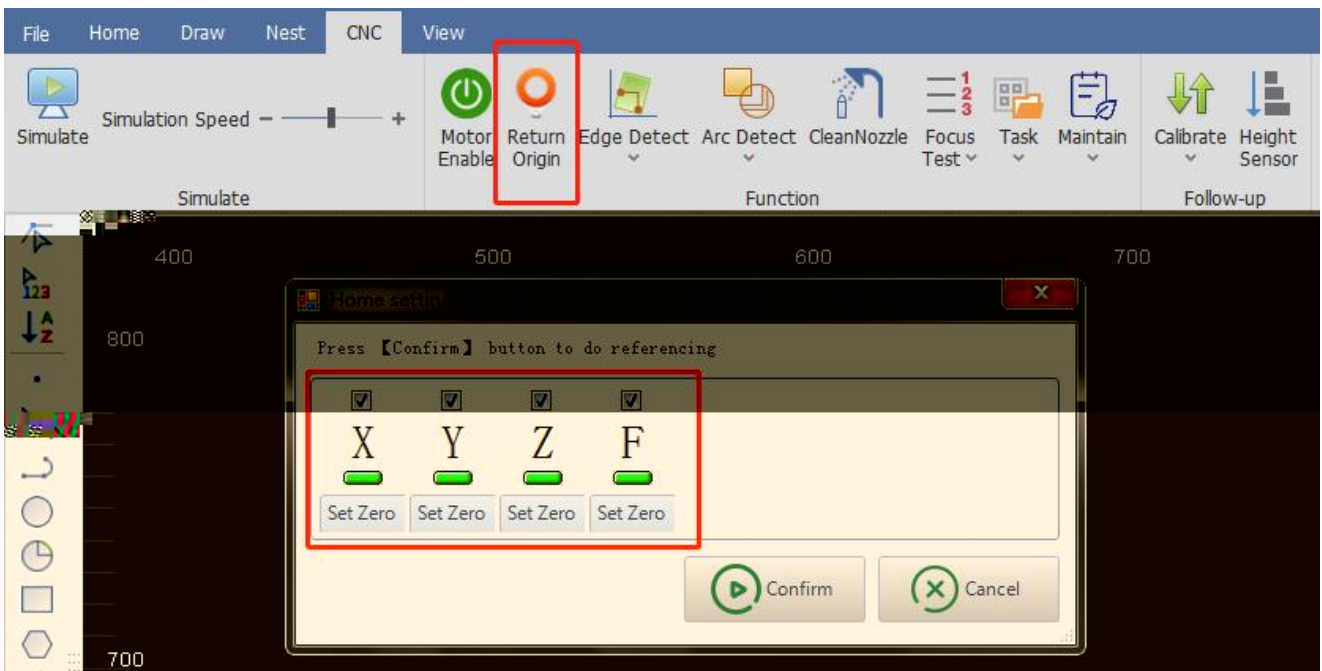
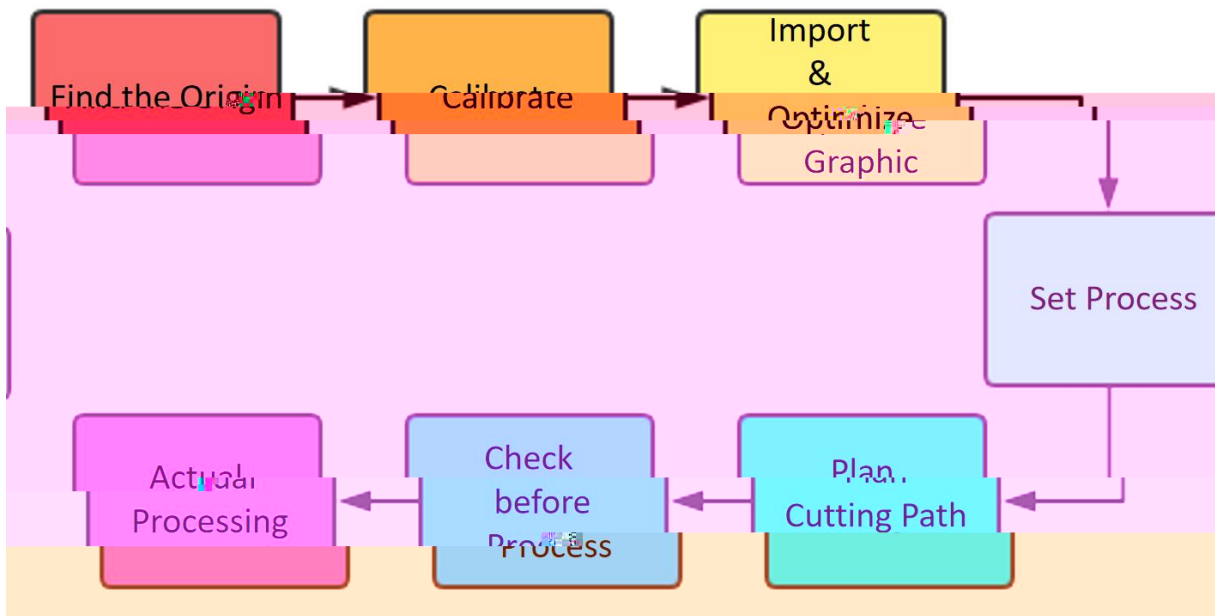


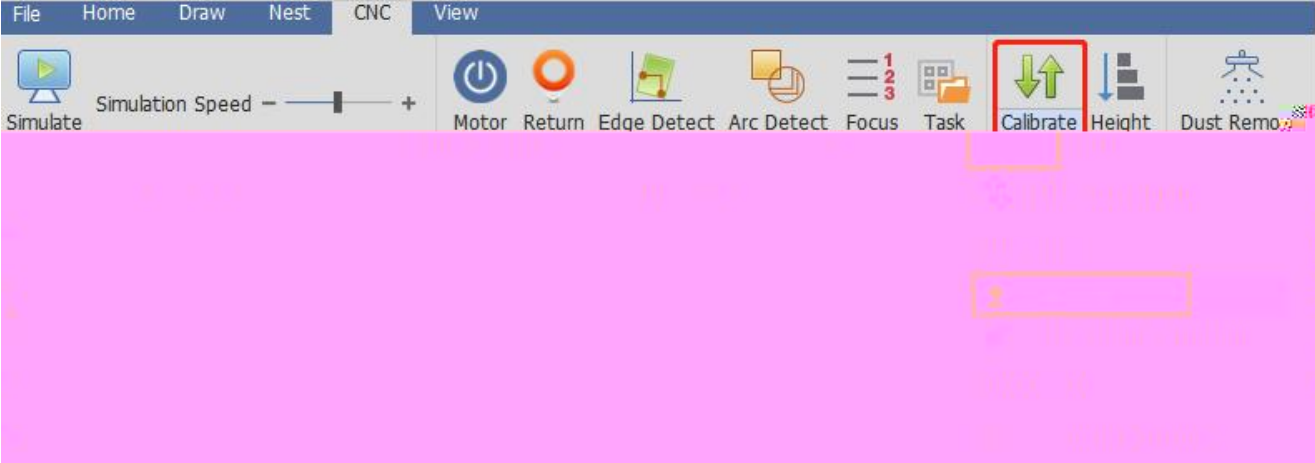
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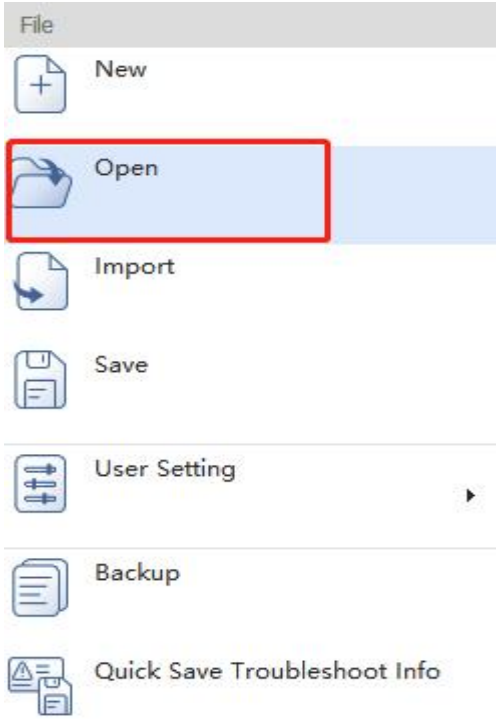
- File
 - New
 - Open
 - Import
 - Save

- User Setting ▶

- Backup
- Quick Save Troubleshoot Info
- Diagnostic Tool ▶
- Installed Tool ▶
- Report ▶

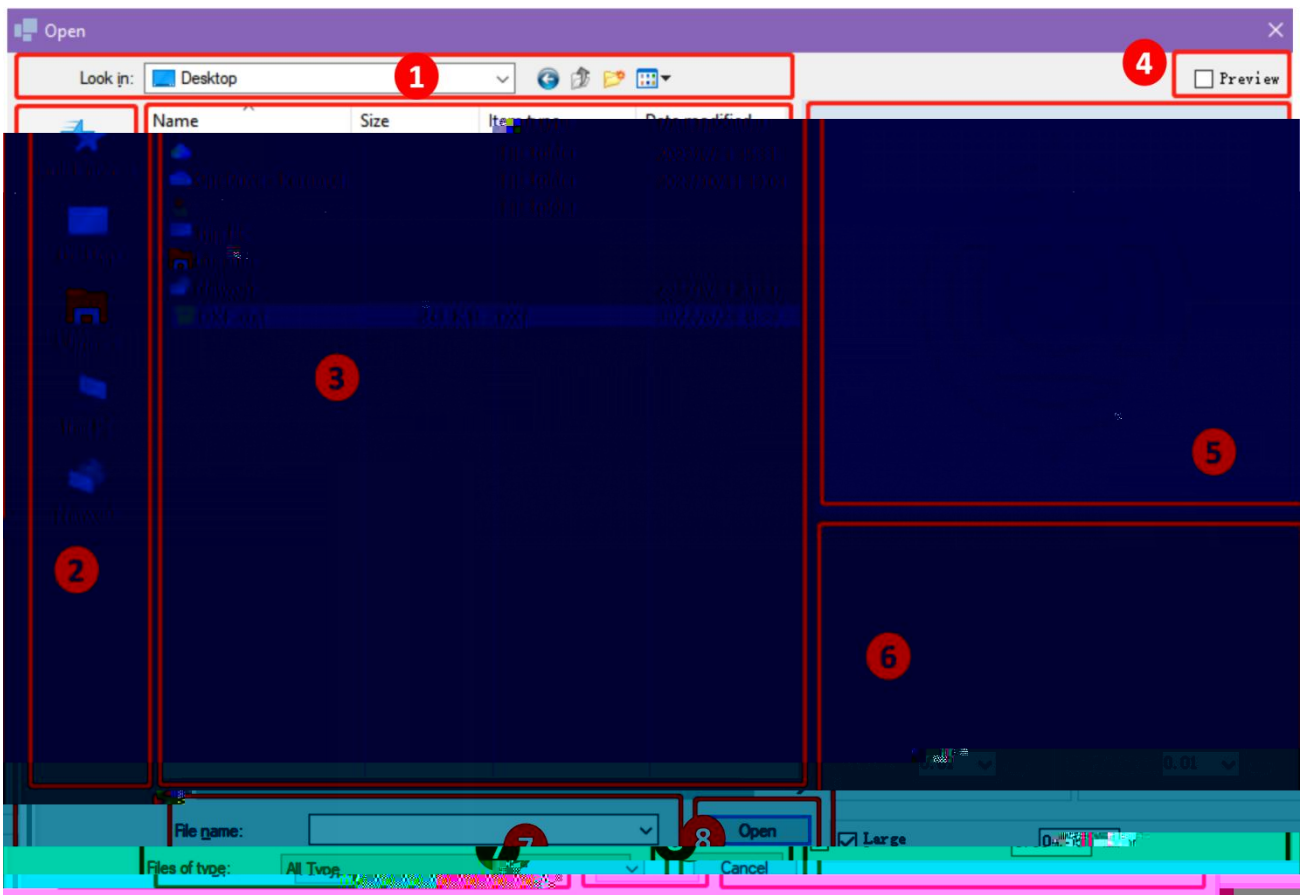




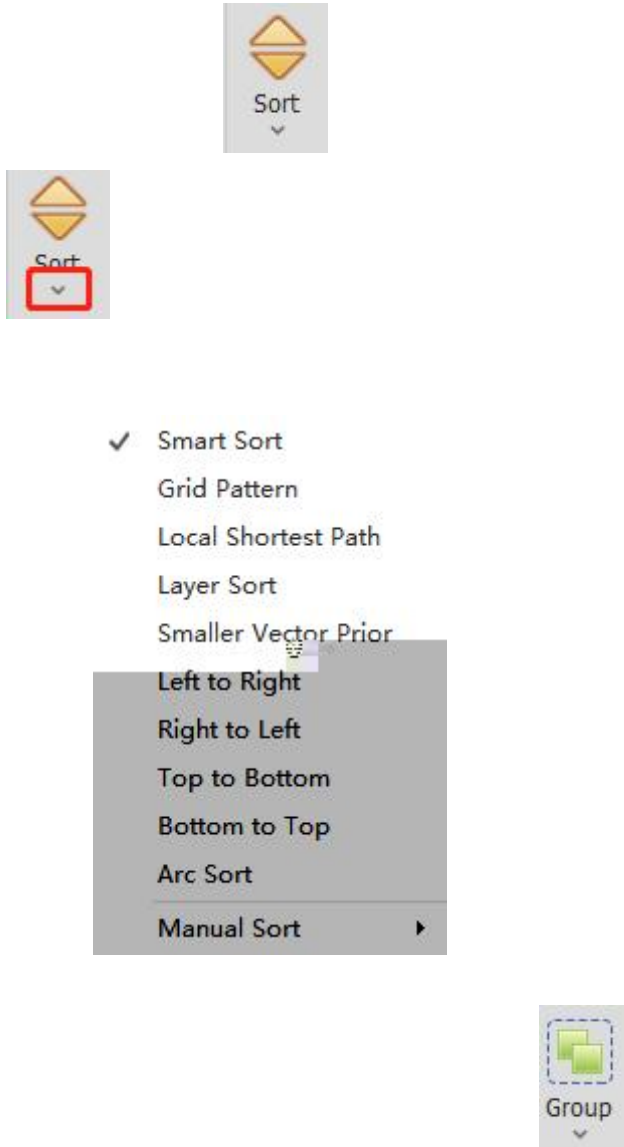


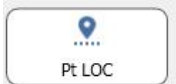
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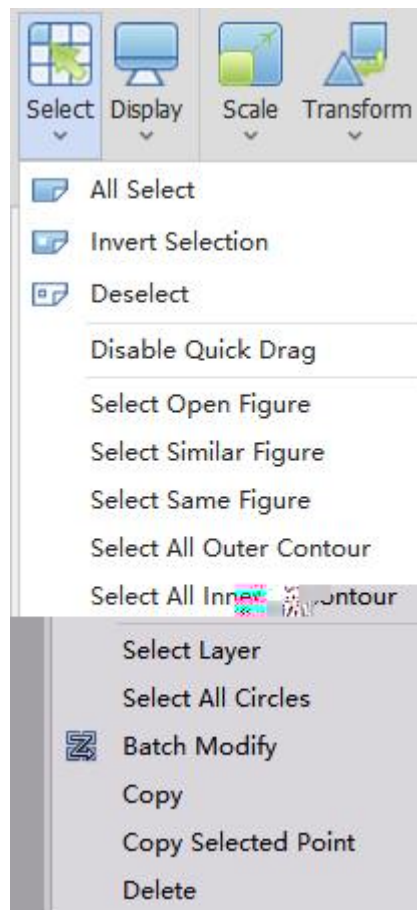
RAYTOOLS

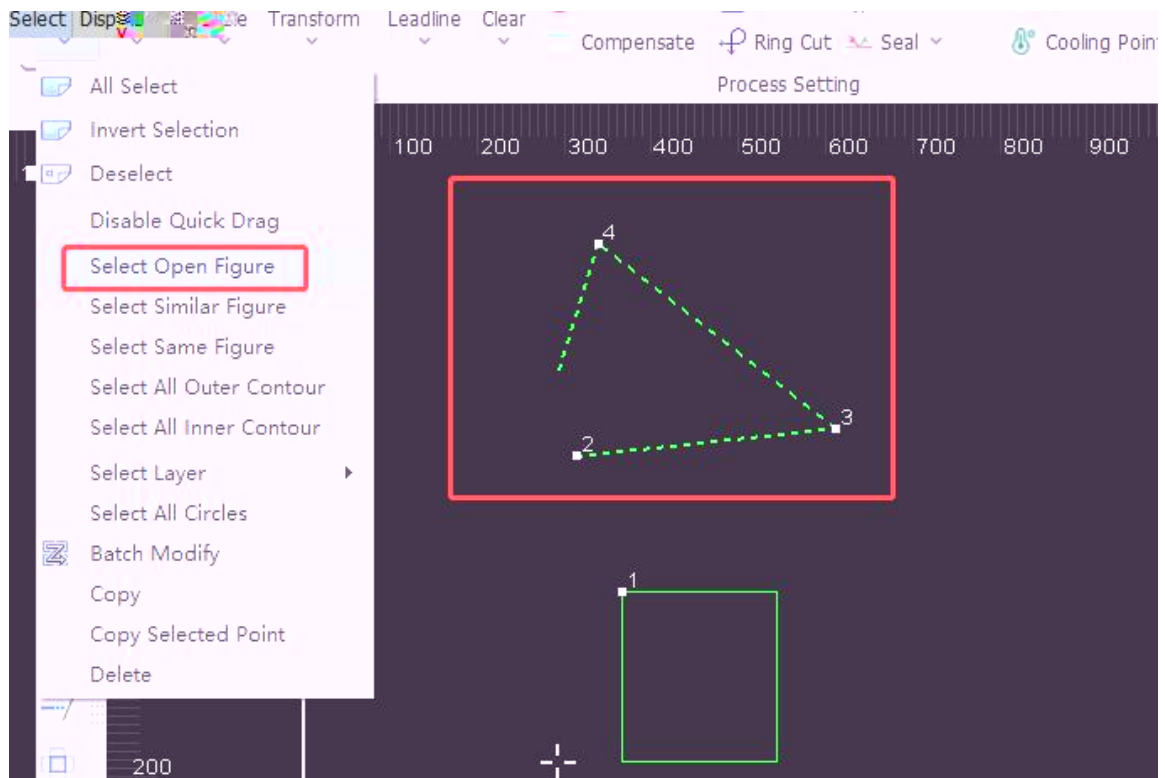


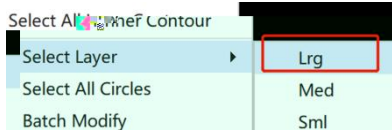
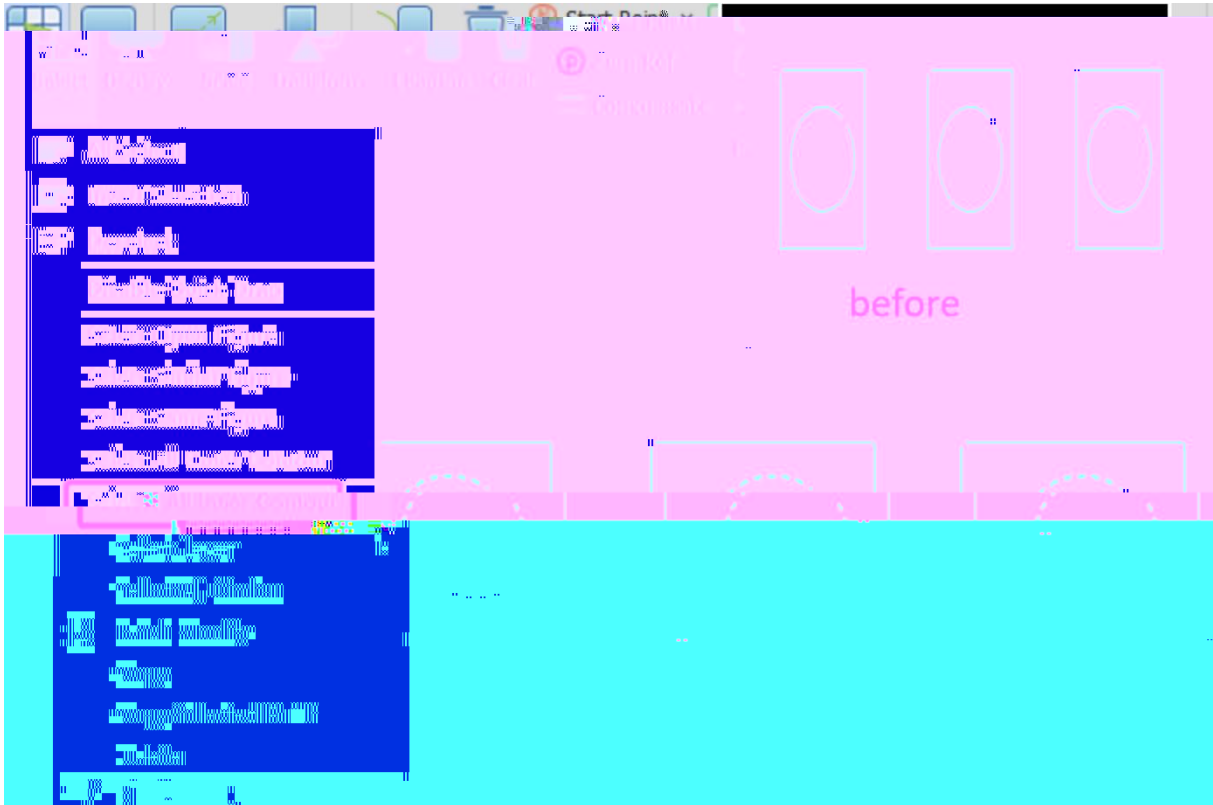
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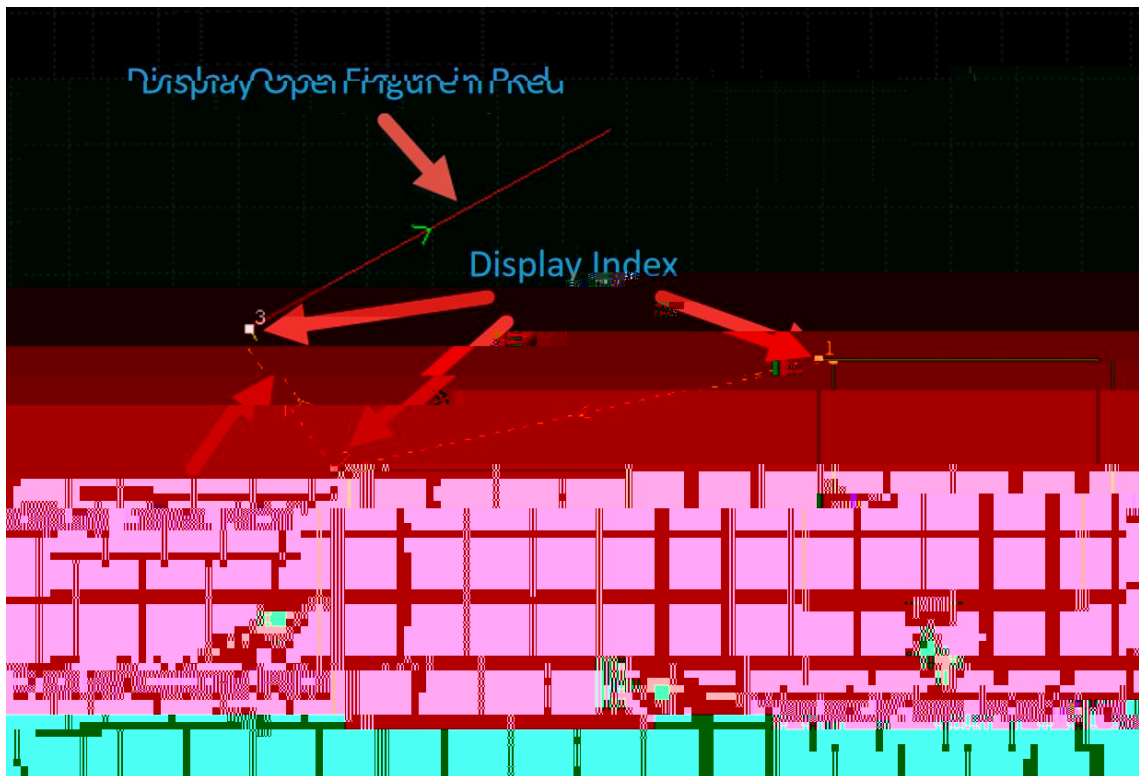
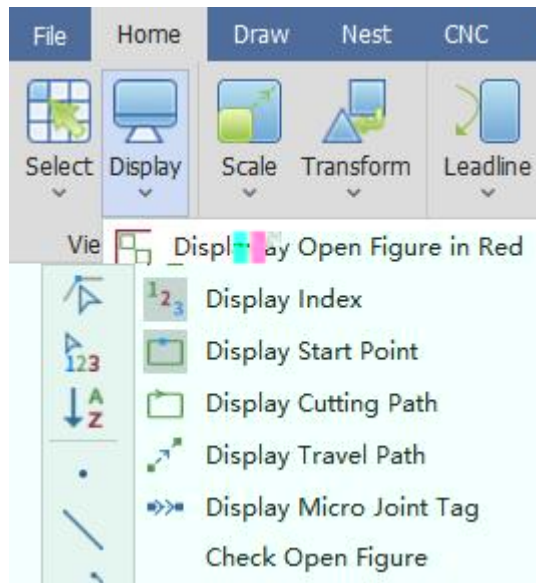




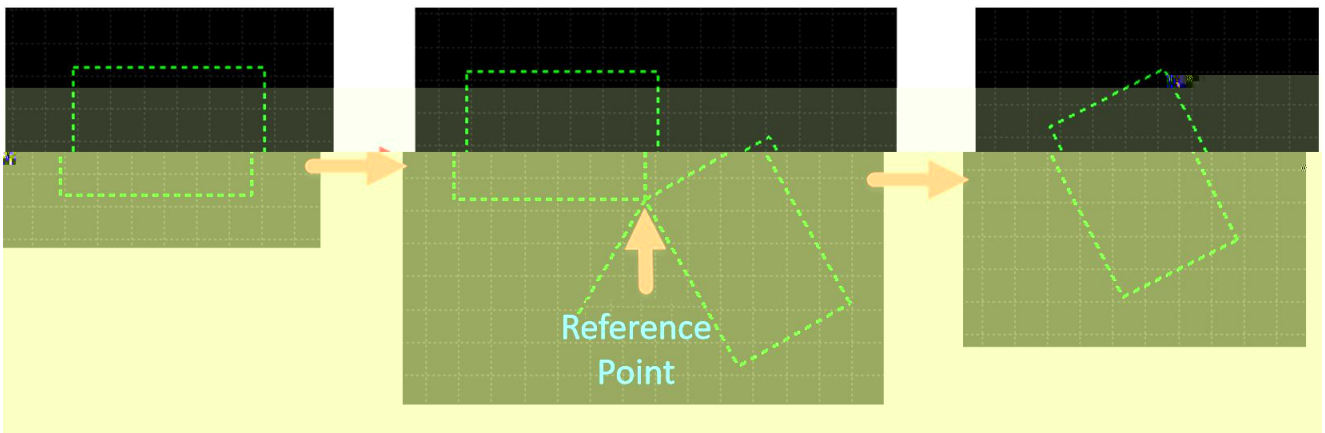
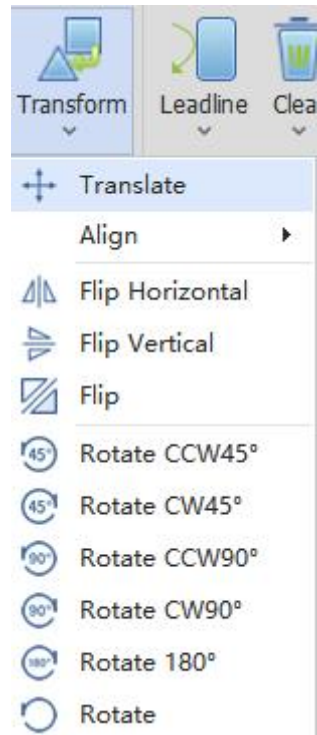


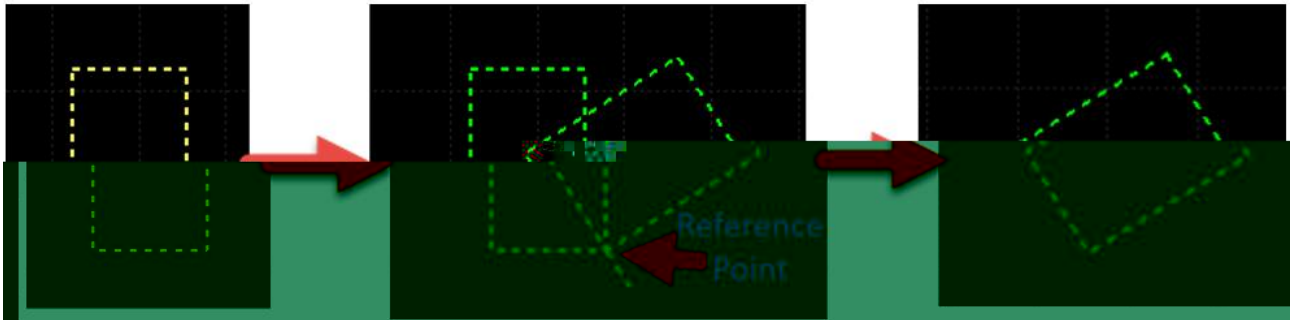
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Lead-in and Lead-out Lines Set

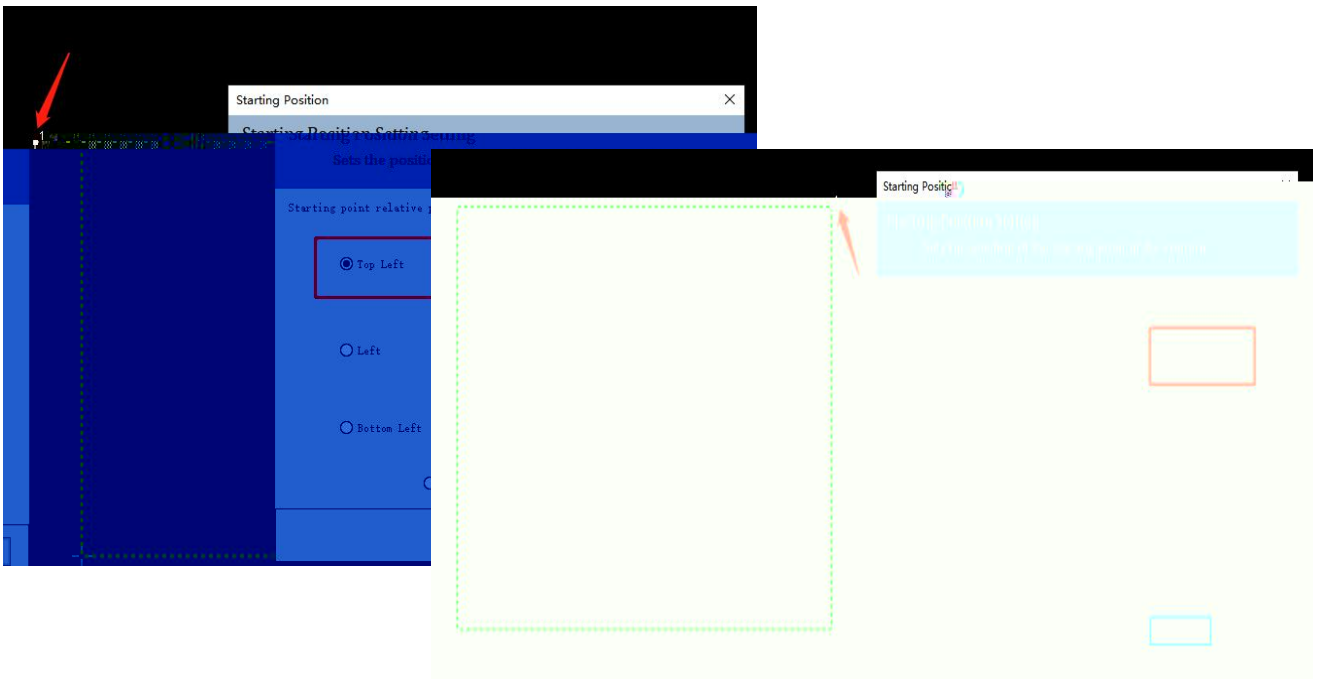
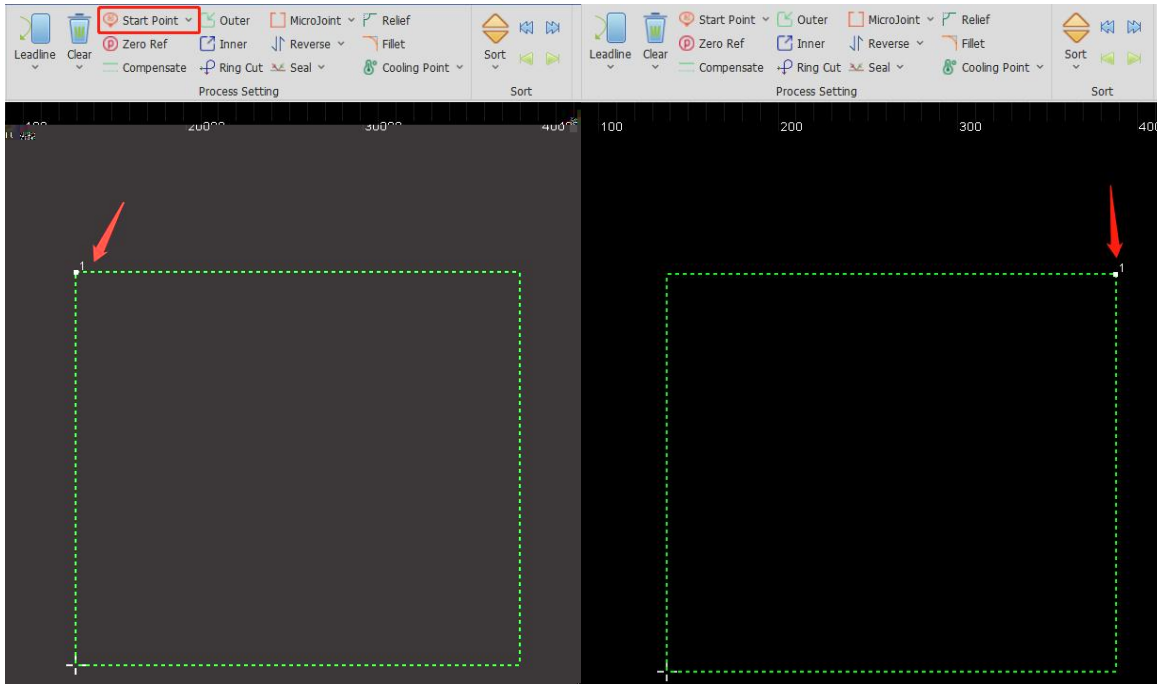
Parameter Setting Of Lead-in And Lead-out Lines
This function is to protect the starting point of parts.

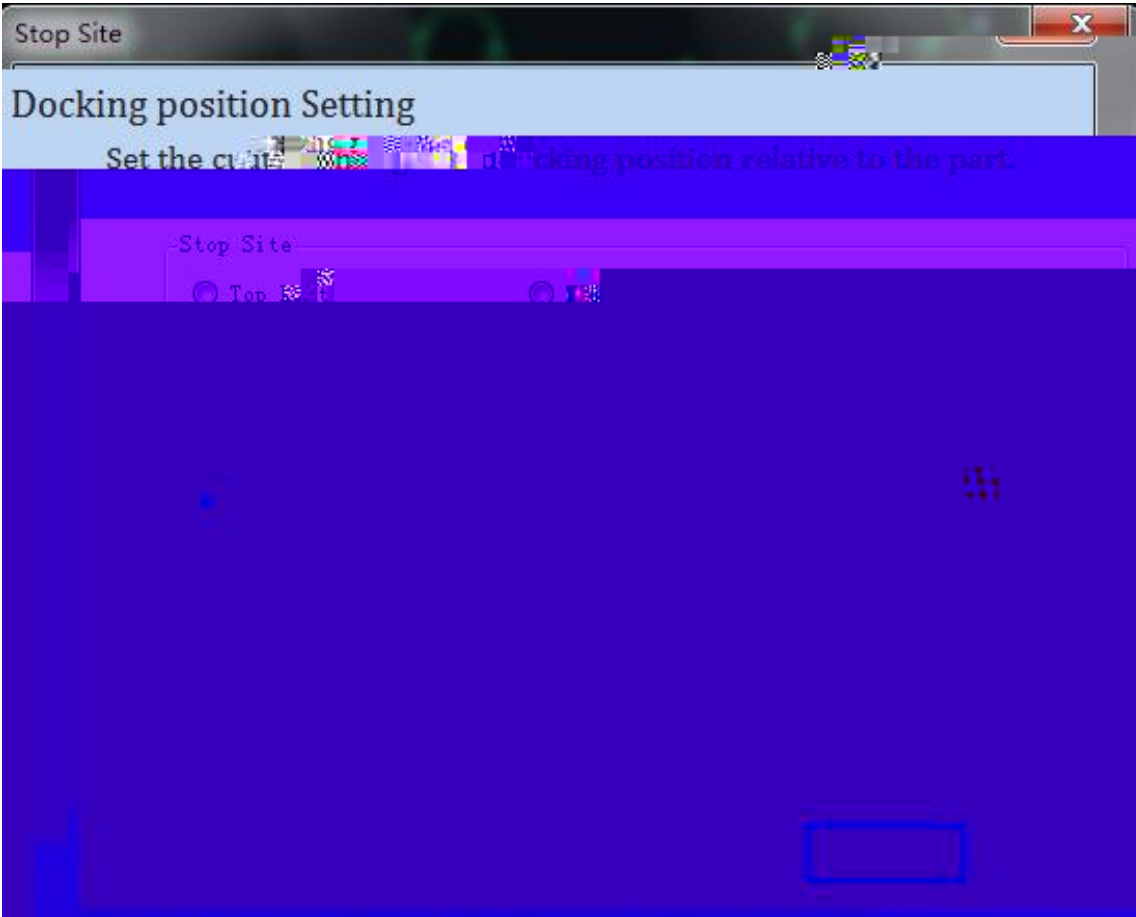
Lead-In	Lead-Out
Type: Lead + Arc	Type: Nothing
Length: 10 mm	Length: 10 mm
Radius: 33 mm	Radius: 10 mm
Angle: 20 °	Angle: 20 °

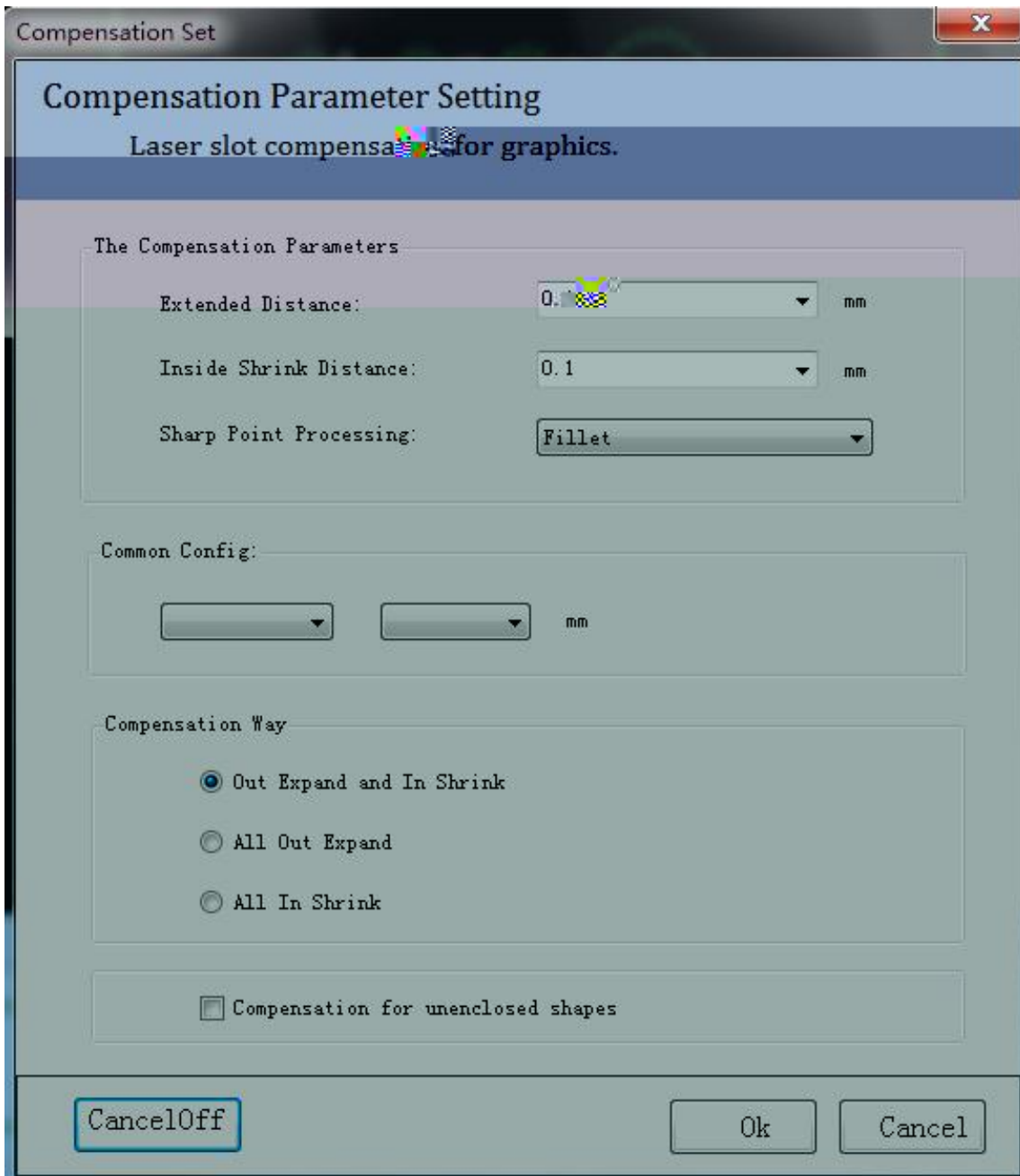
On Endpoint On Center Of Long On StartPoint

Only Apply to Closed Graphics Cross Check
 works on the outer contour works on the inner contour

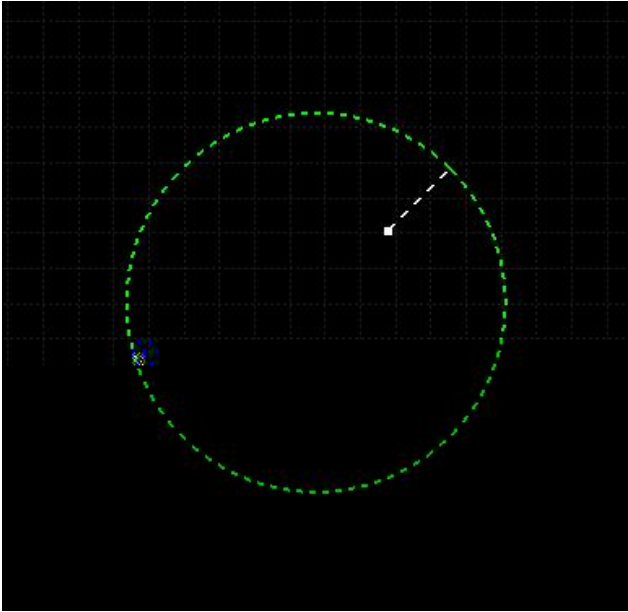
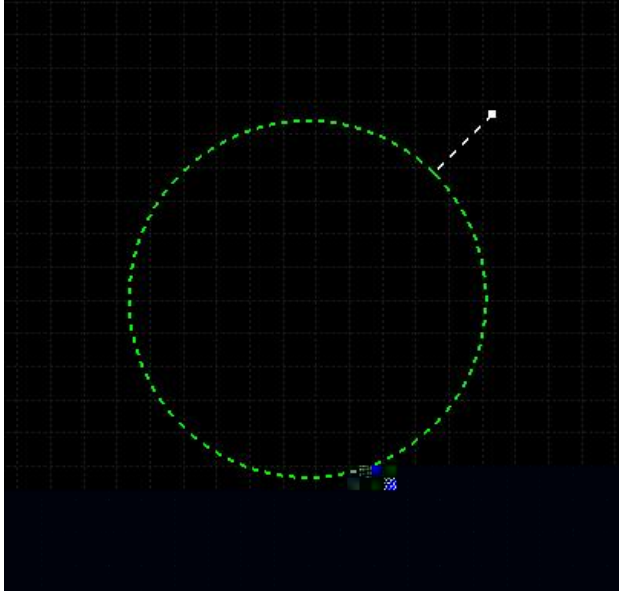
Ok Cancel

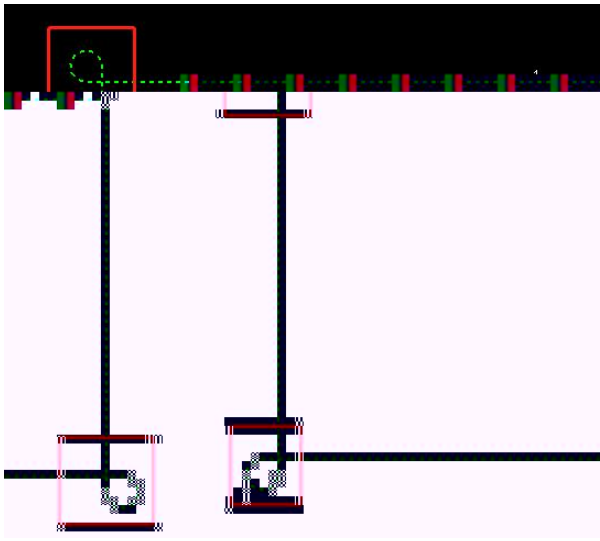
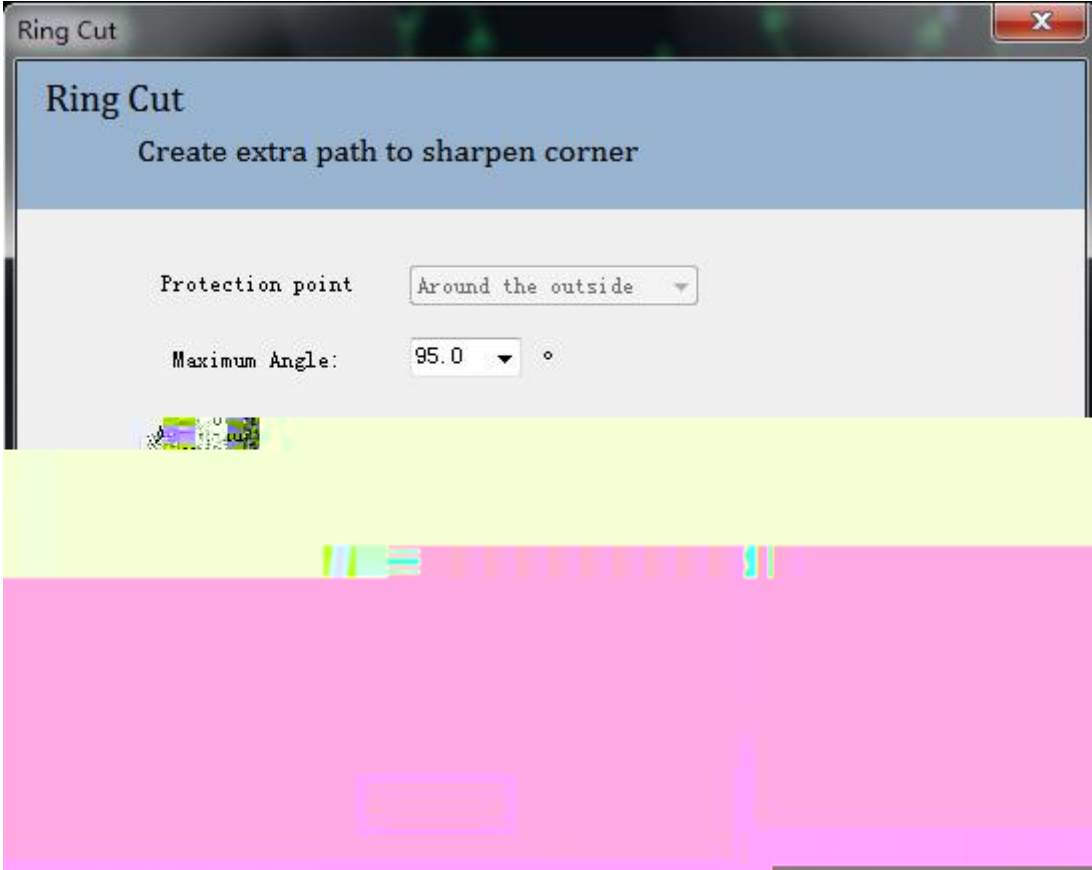


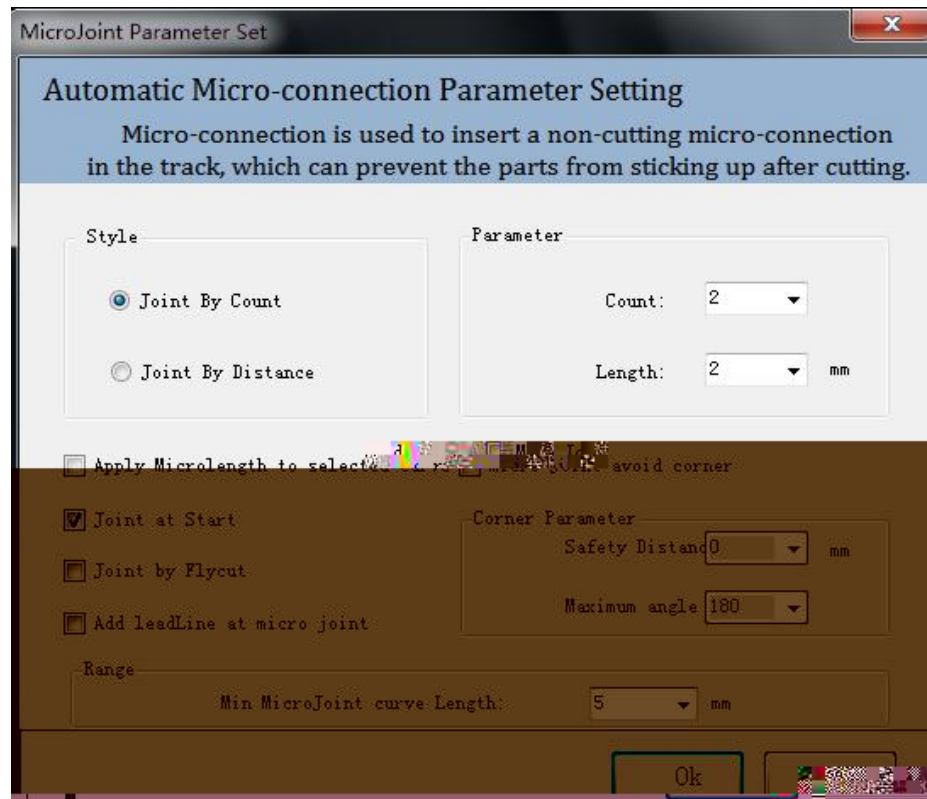
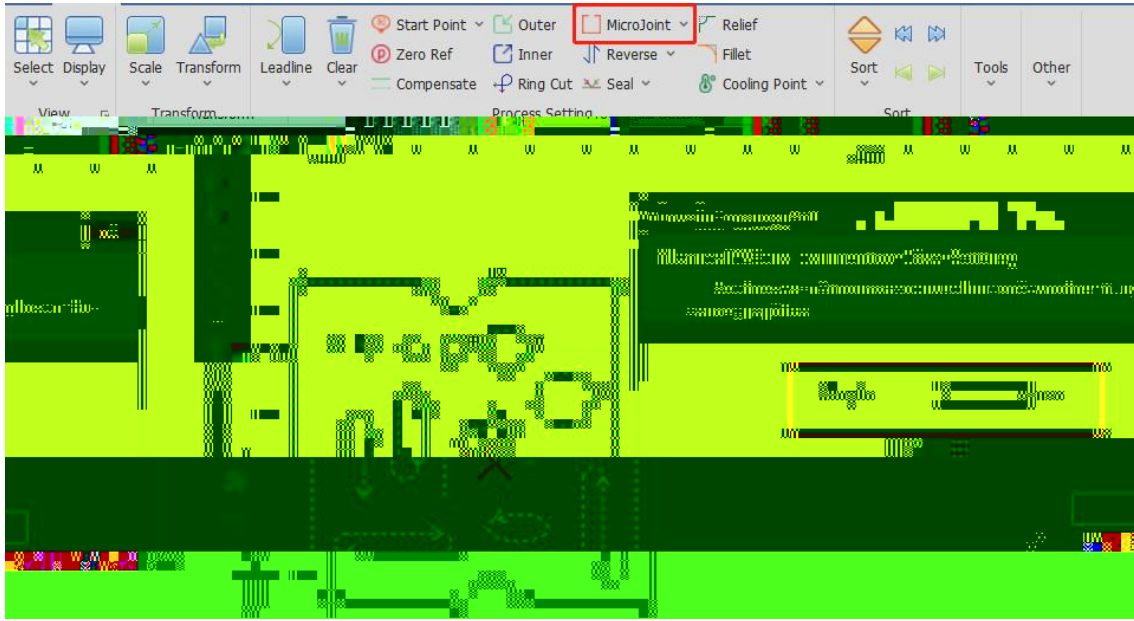


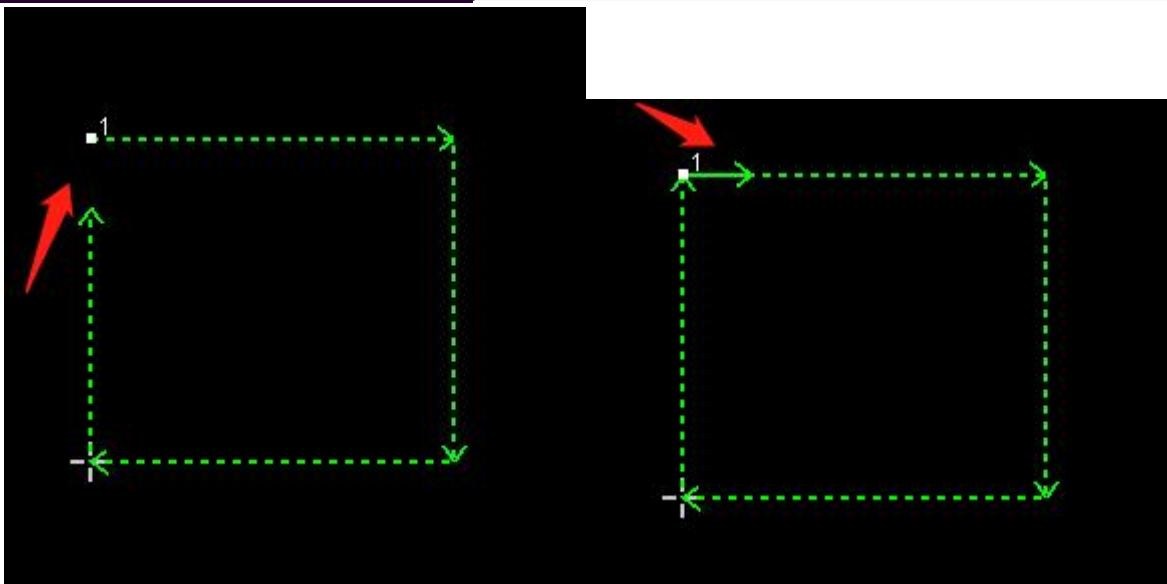
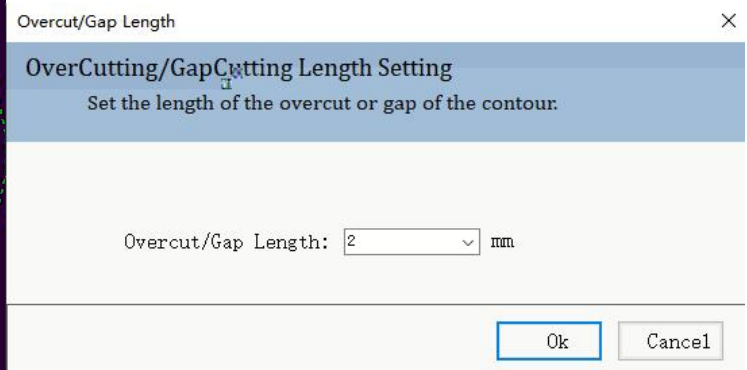
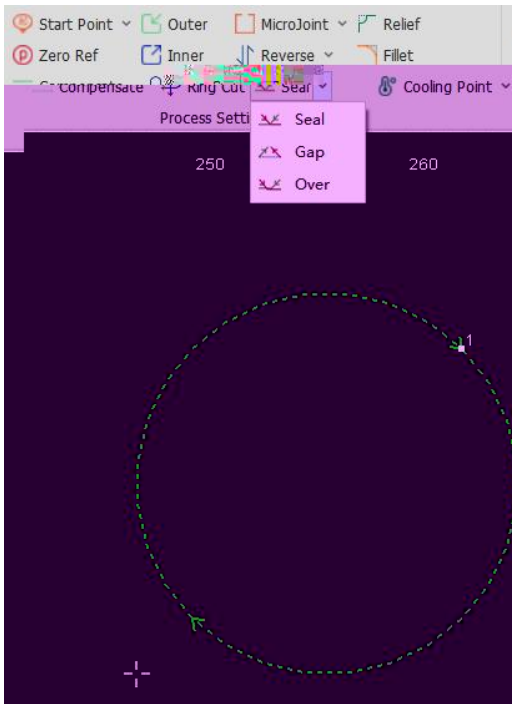


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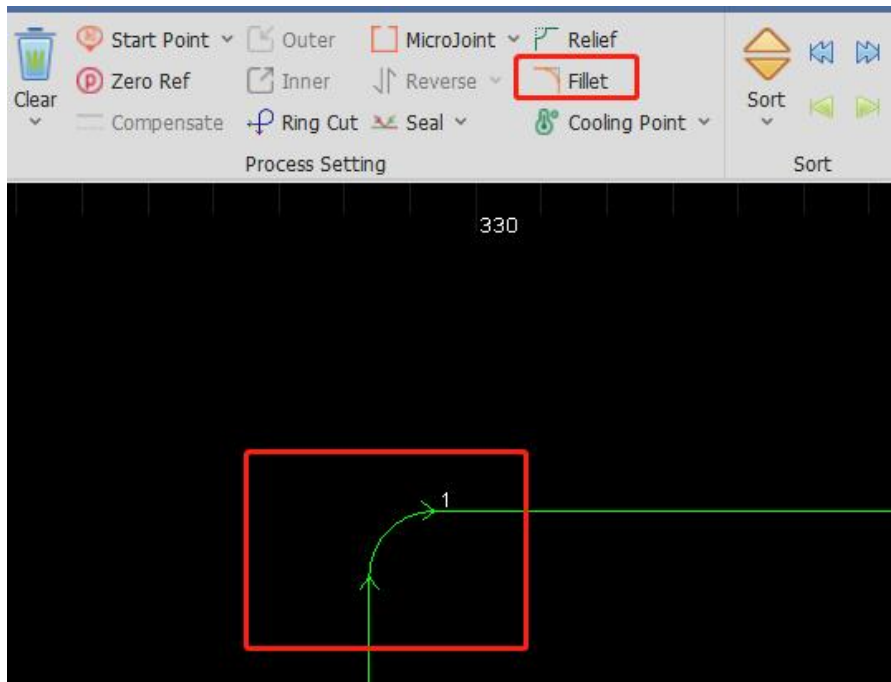
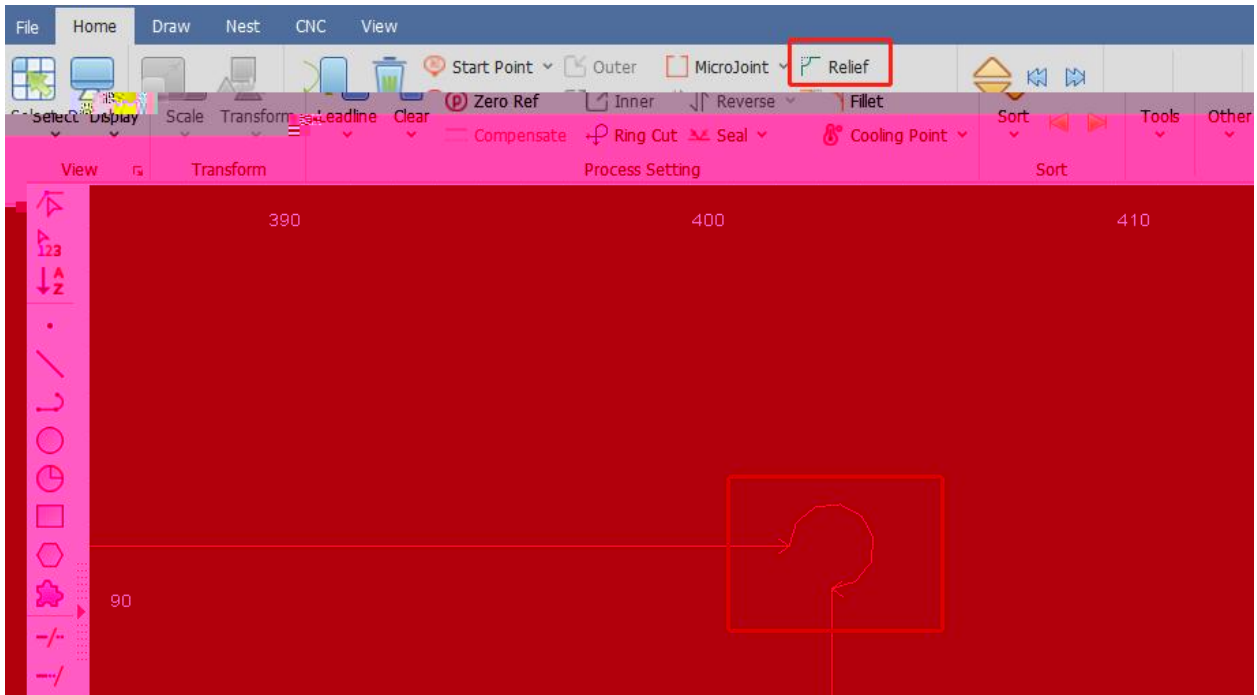


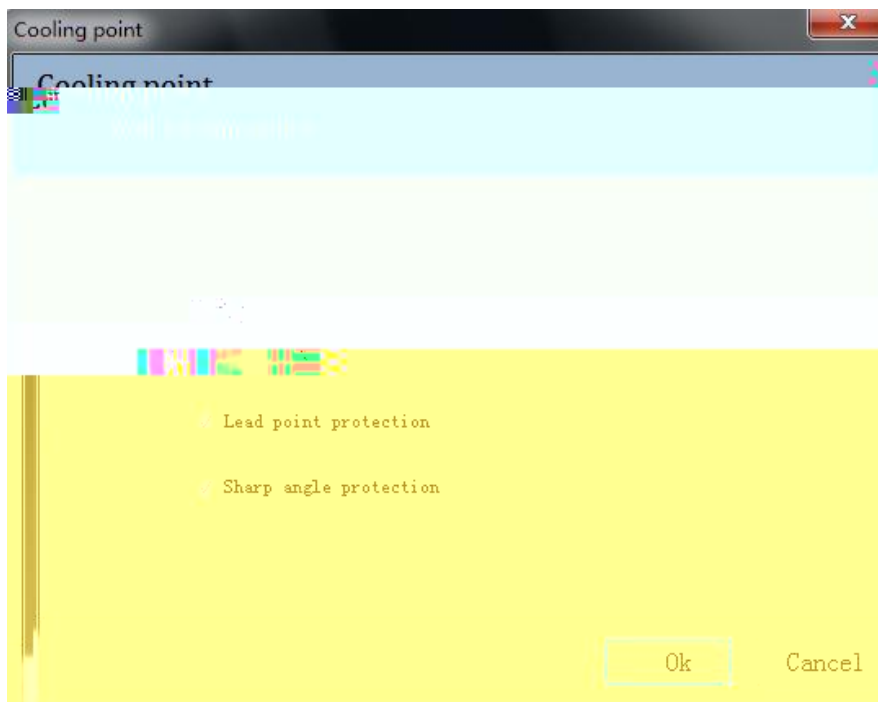
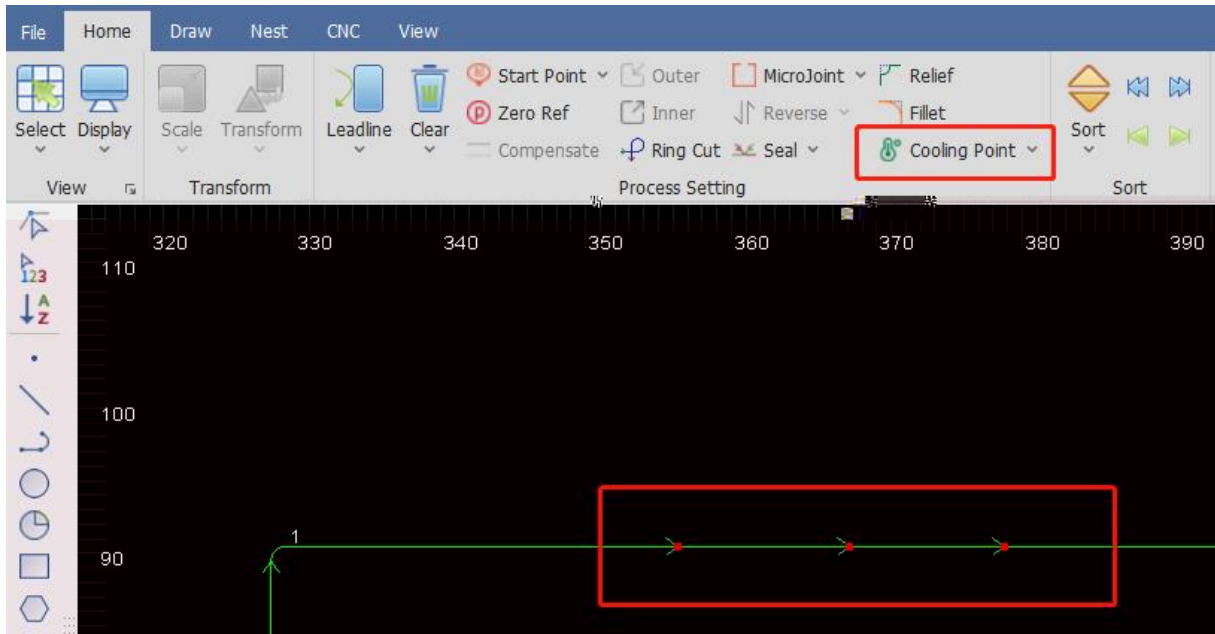


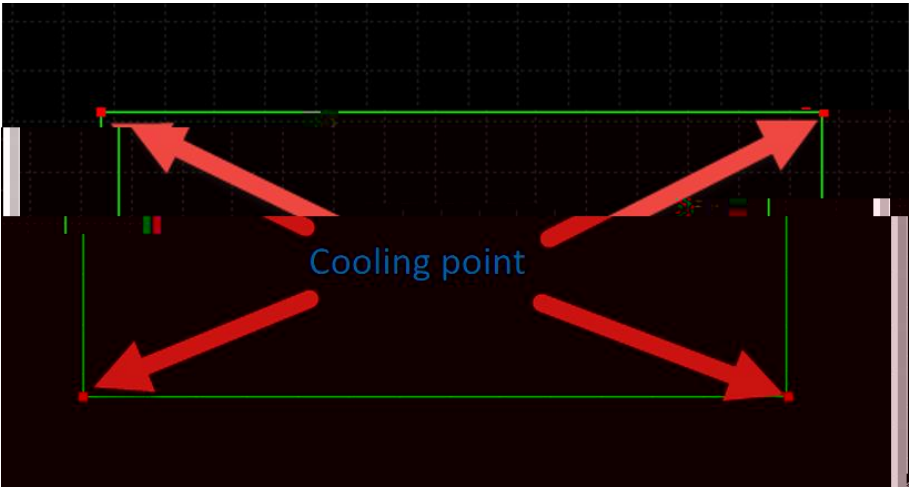




Relief



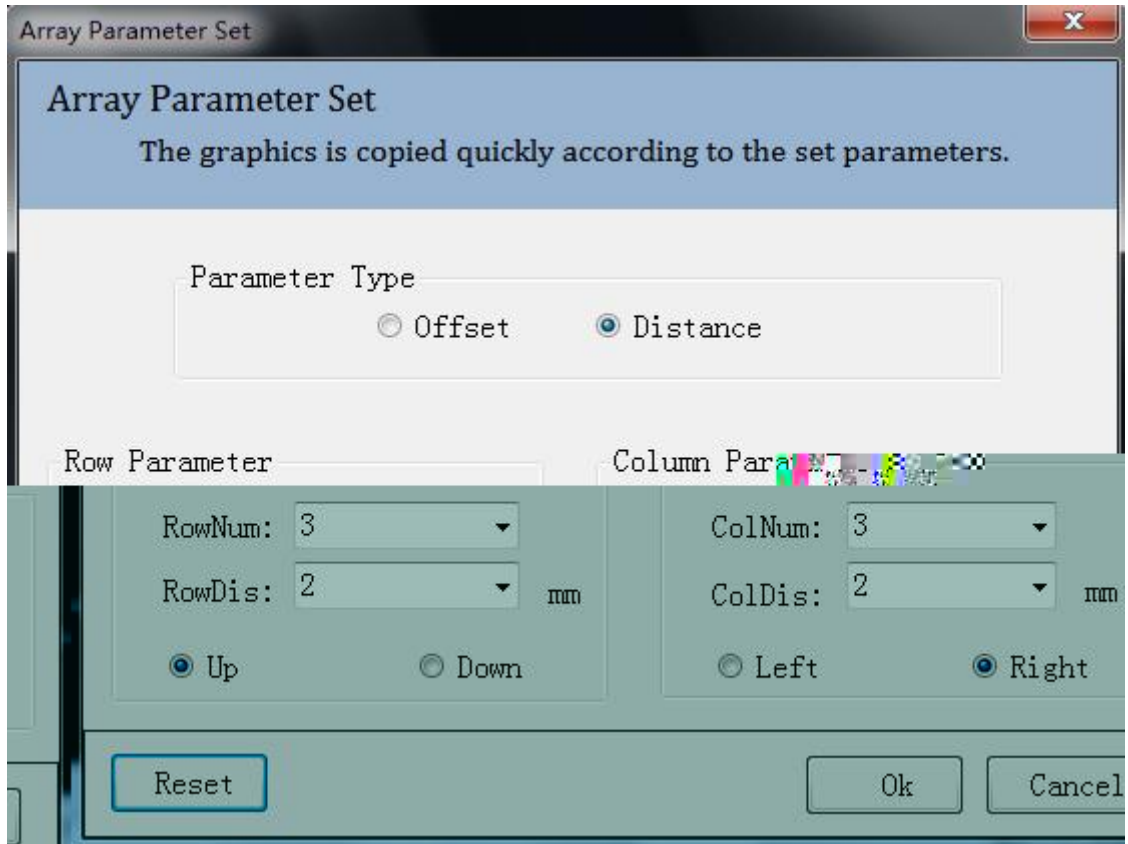




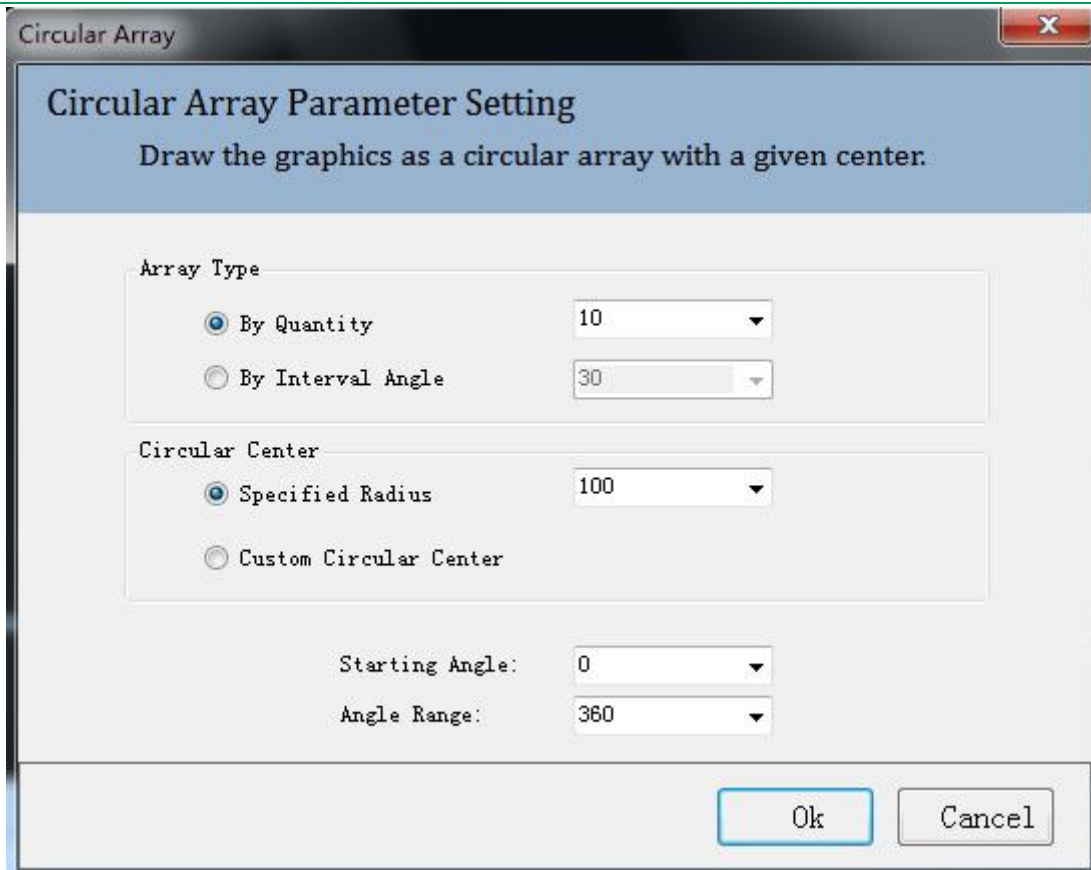
- ✓ Smart Sort
- Grid Pattern
- Local Shortest Path
- Layer Sort
- Smaller Vector Prior
- Left to Right
- Right to Left
- Top to Bottom
- Bottom to Top
- Arc Sort

Manual Sort ▶

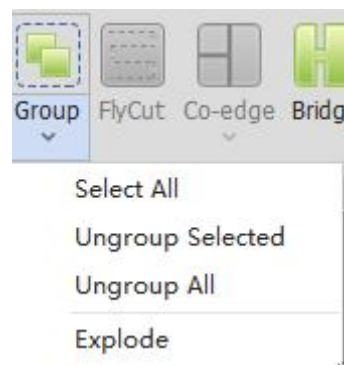




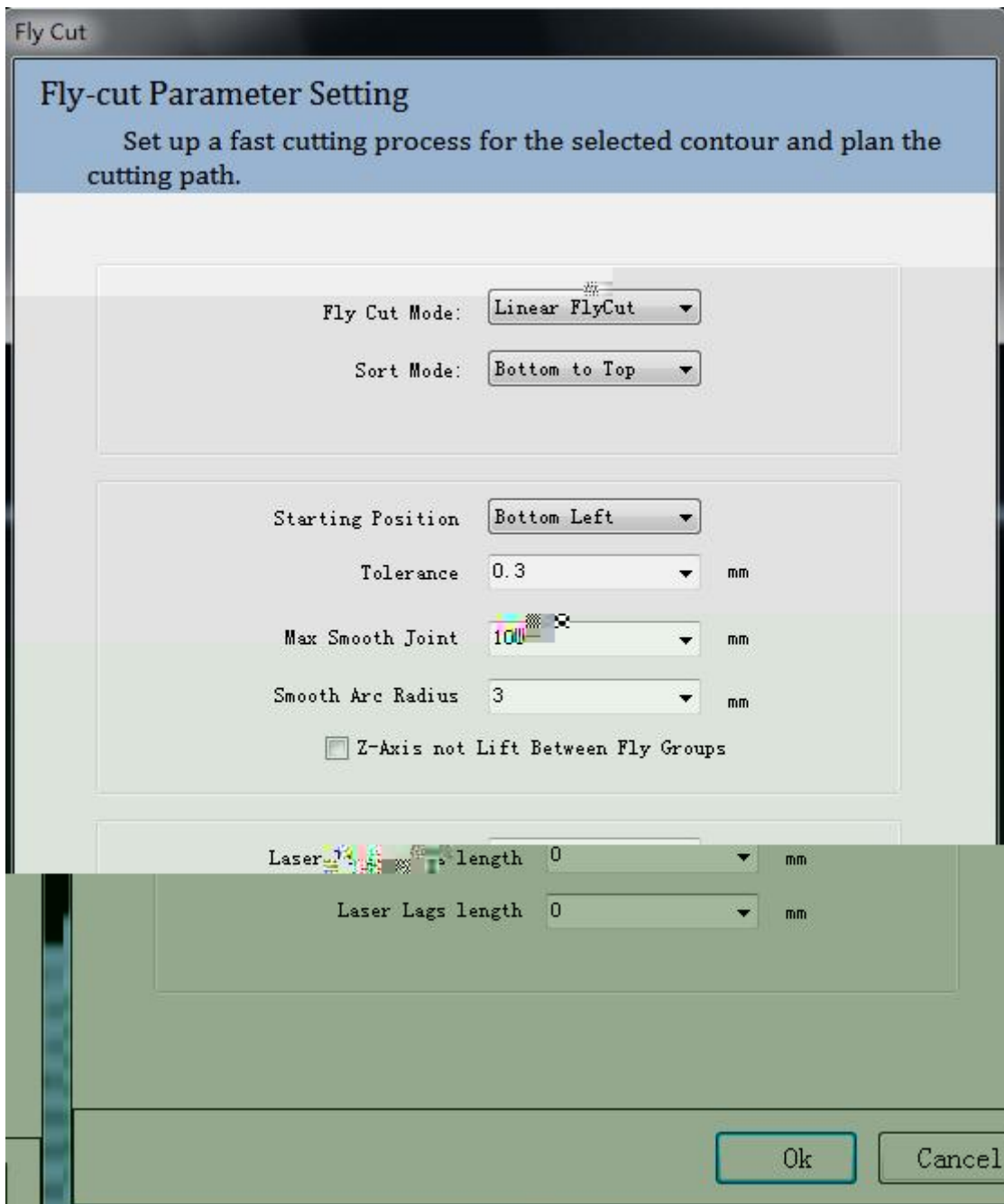
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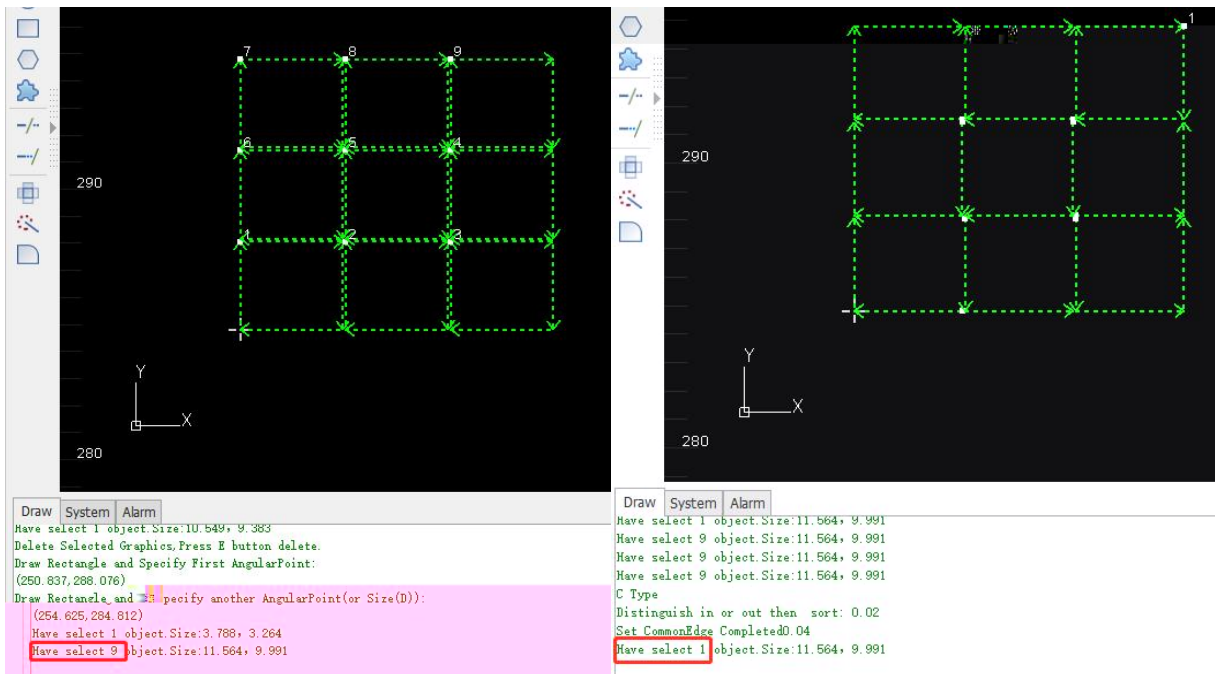


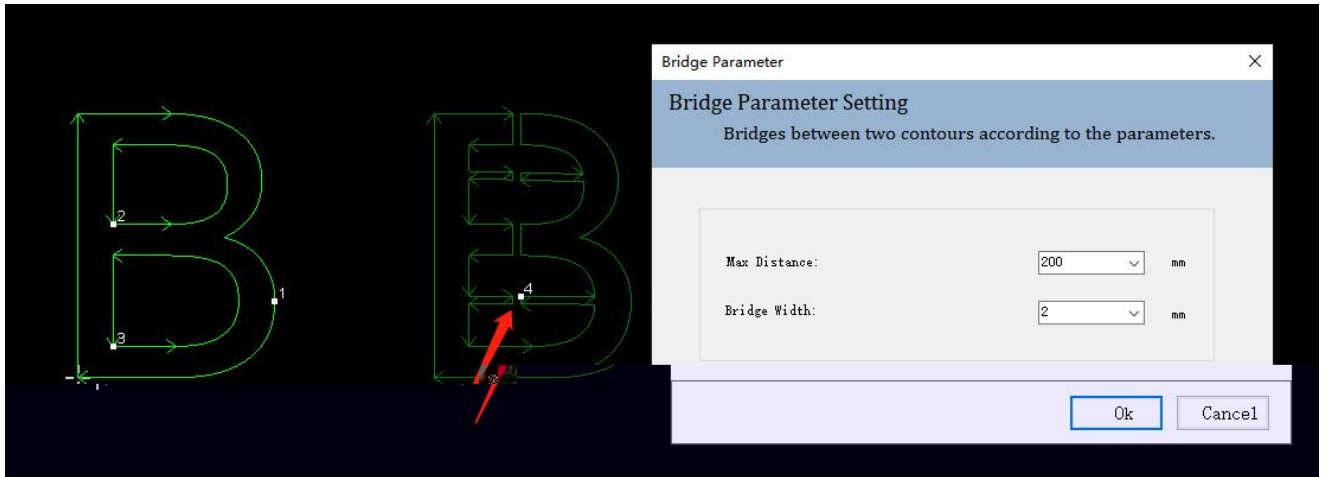
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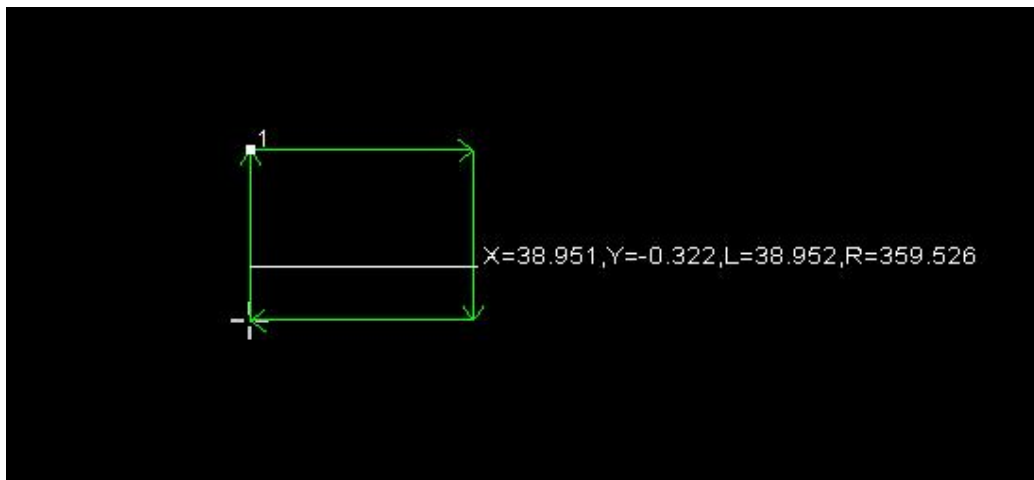
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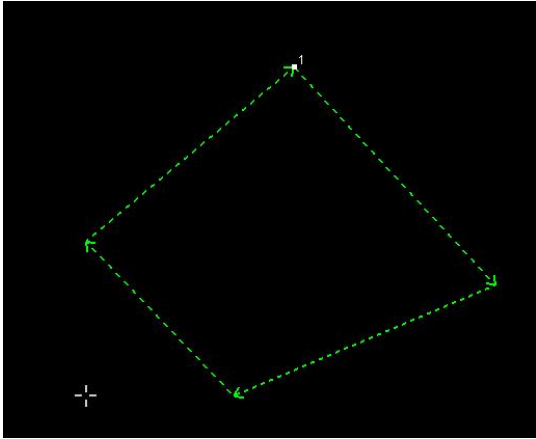
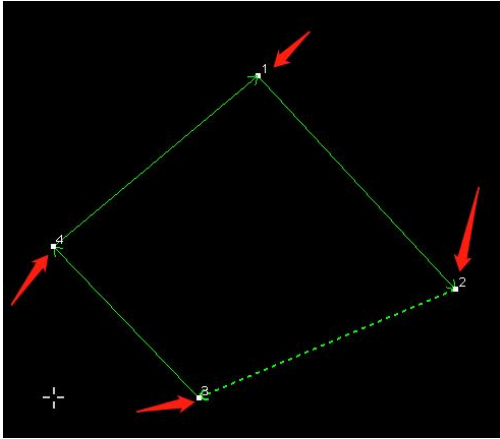
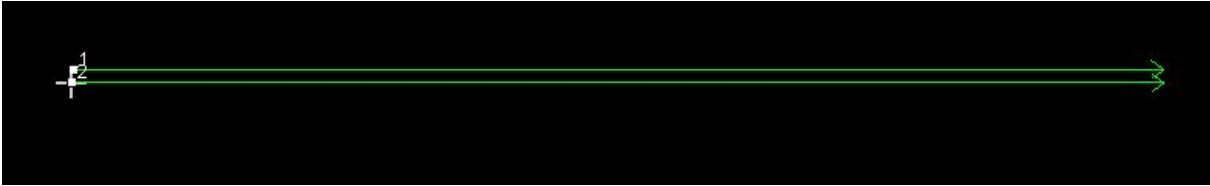




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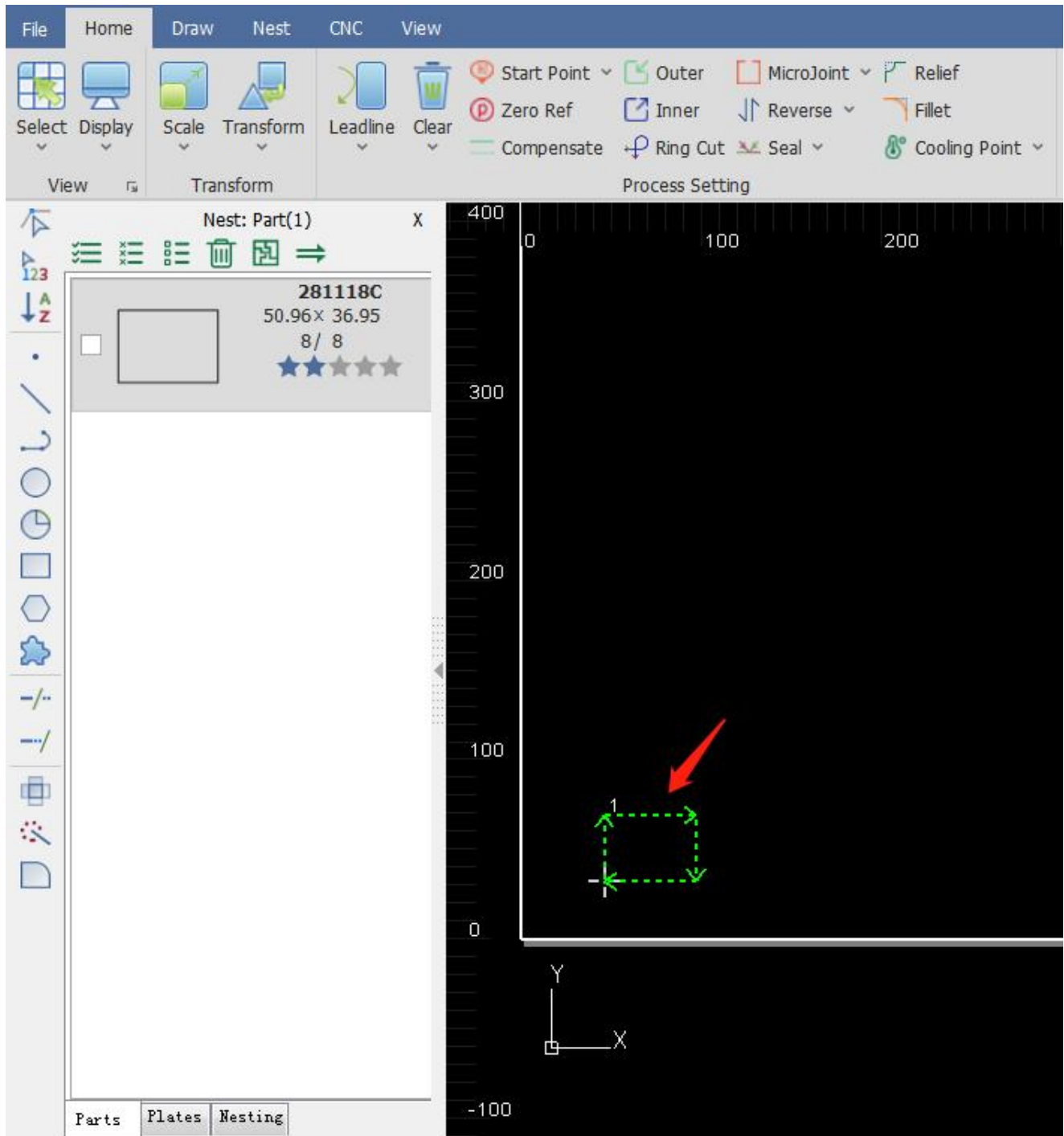
}v

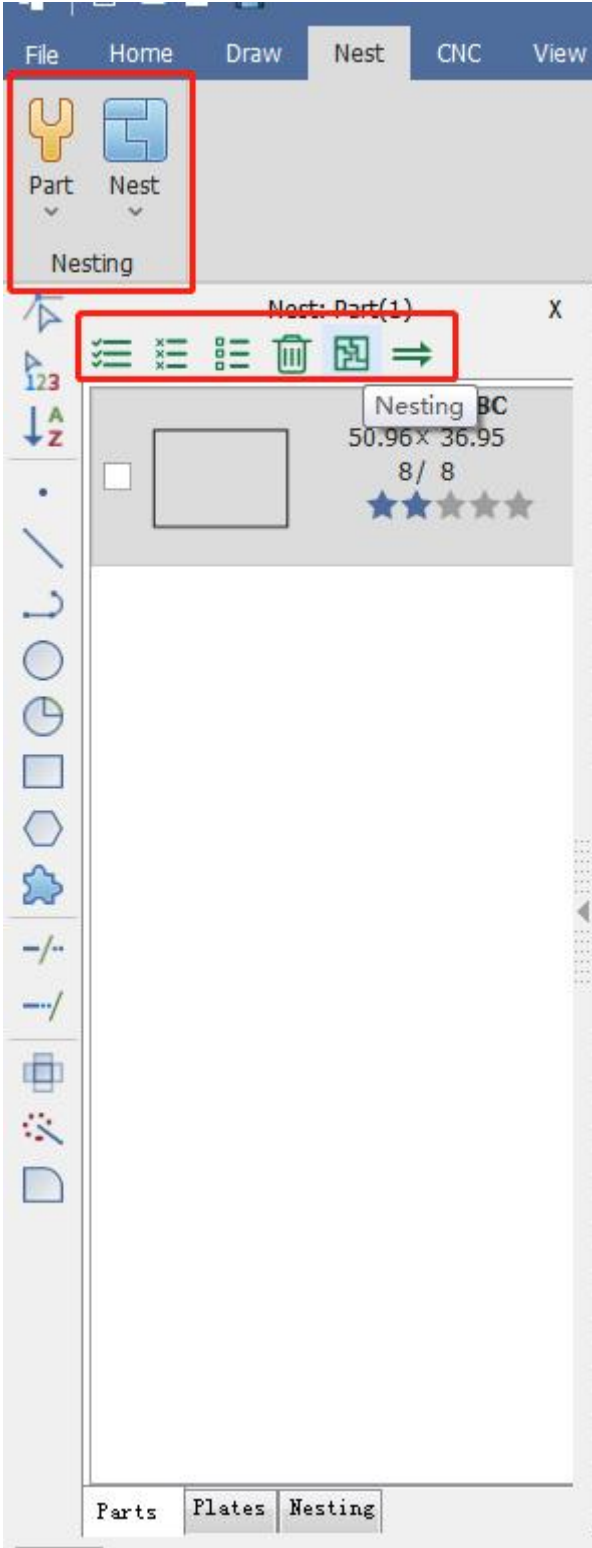
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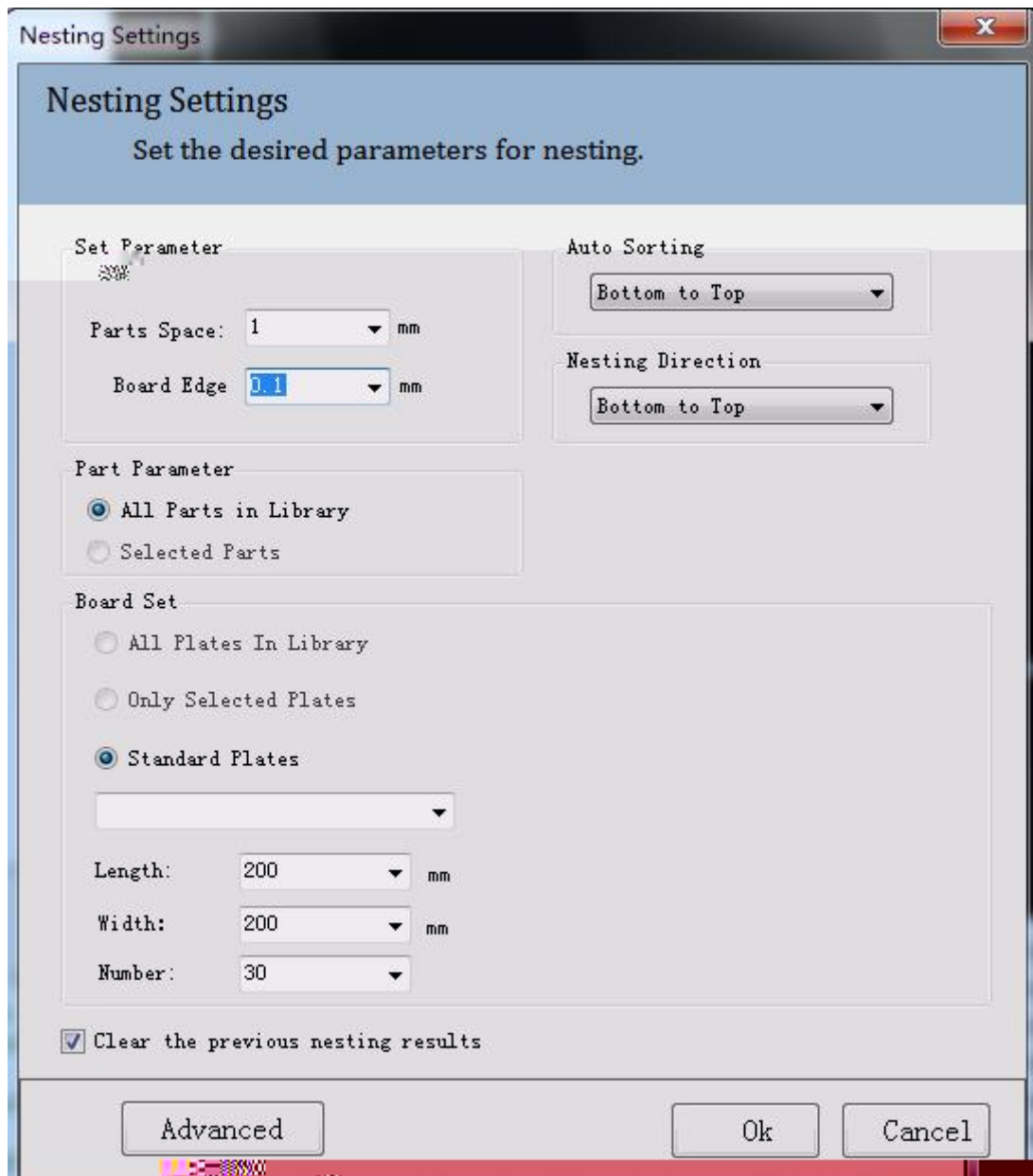
Star ×

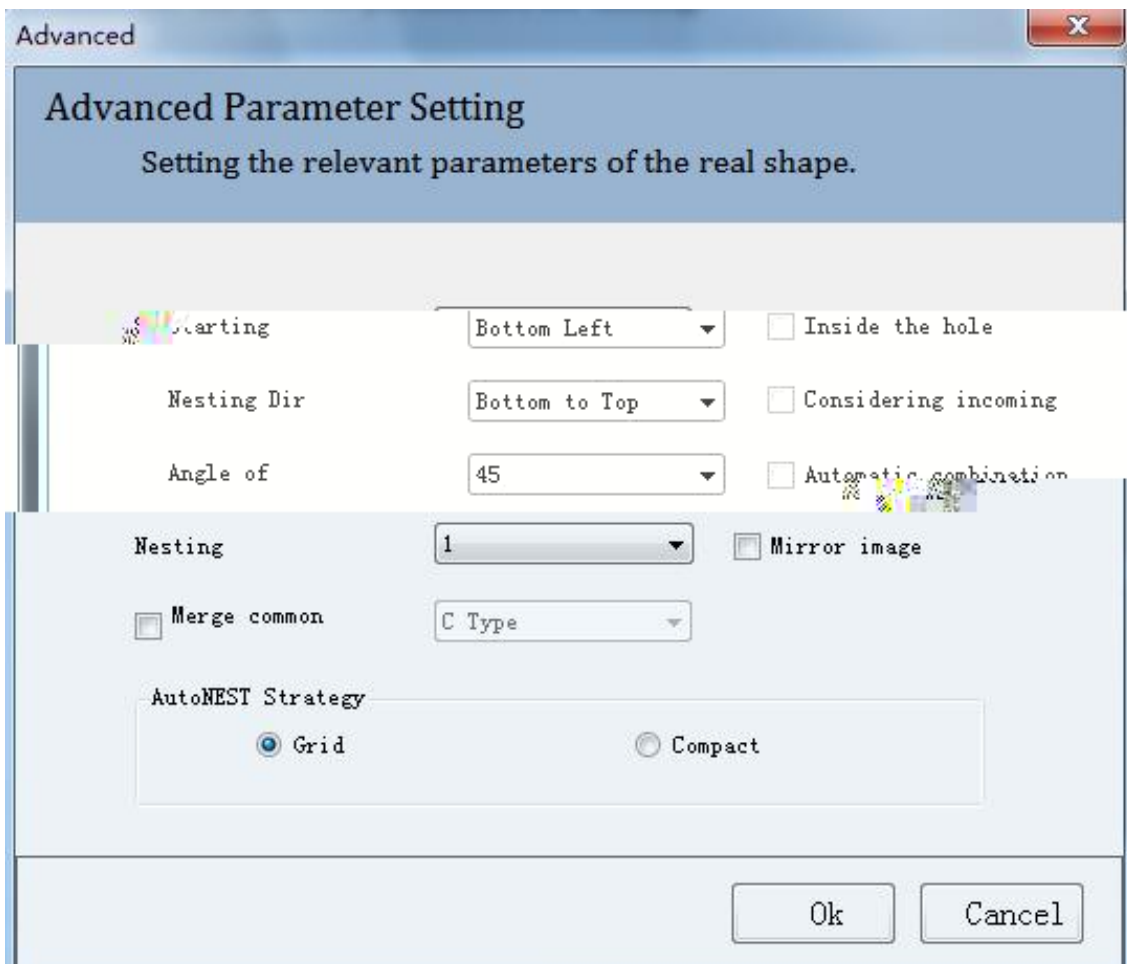
Star
Draw star parameter Settings

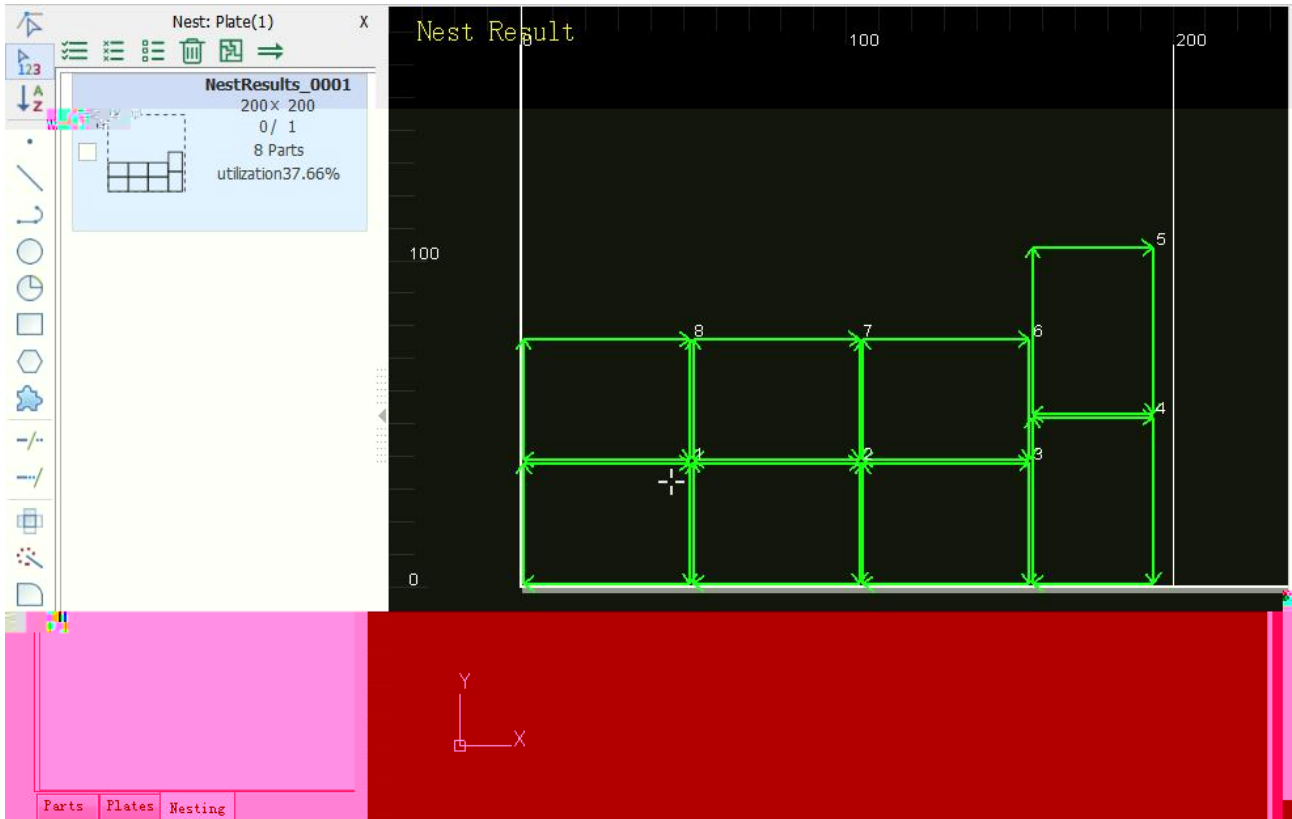
Fixed-point number:	<input type="text" value="5"/>	
The distance between the	<input type="text" value="100"/>	mm
Star side length:	<input type="text" value="72.5"/>	mm
Rotation Angle:	<input type="text" value="0"/>	°

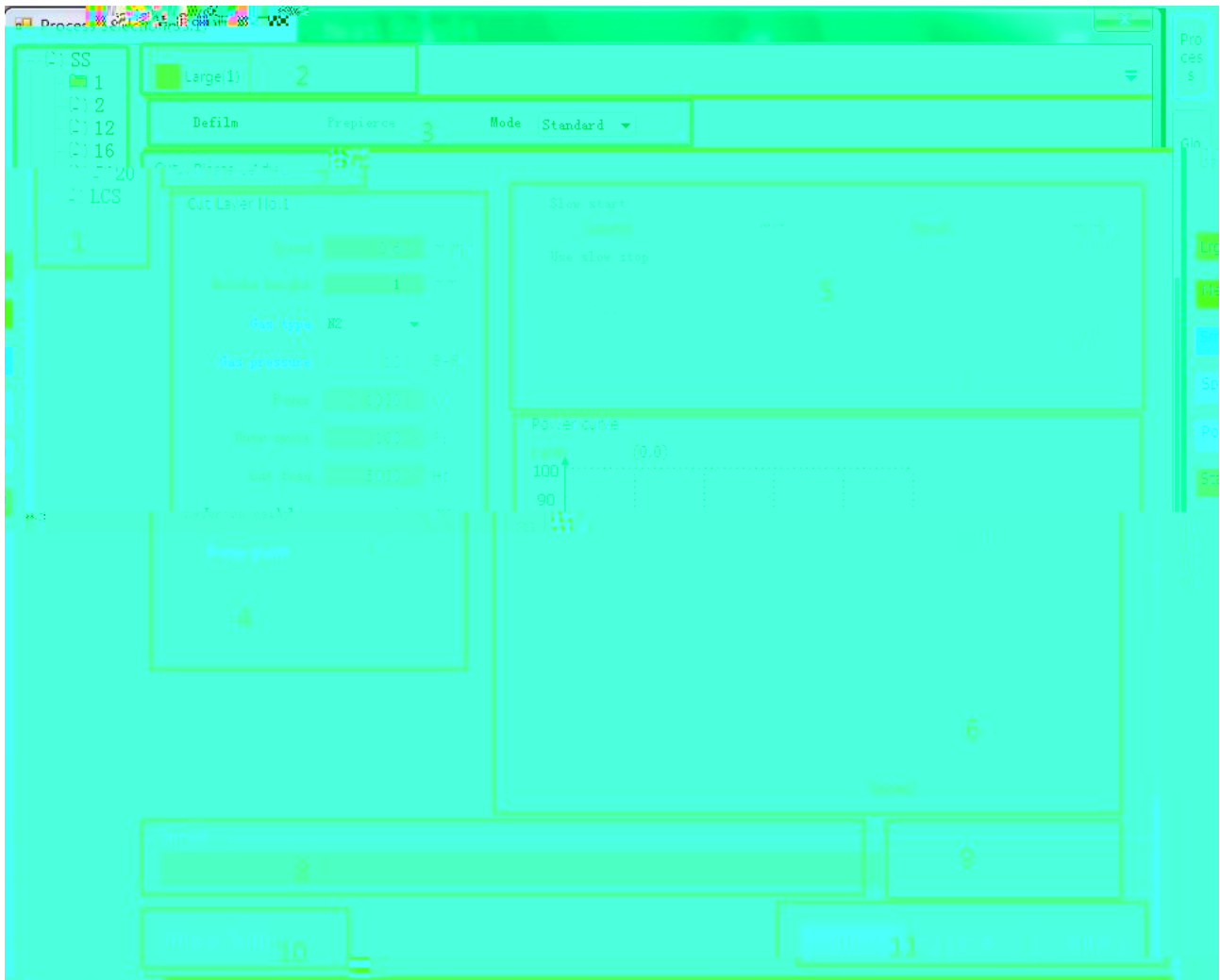


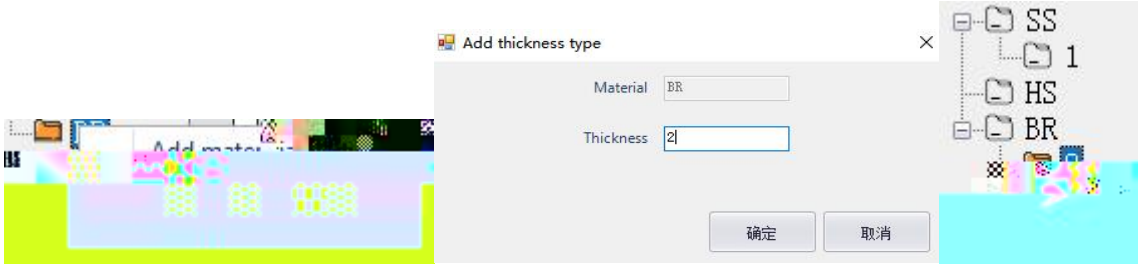
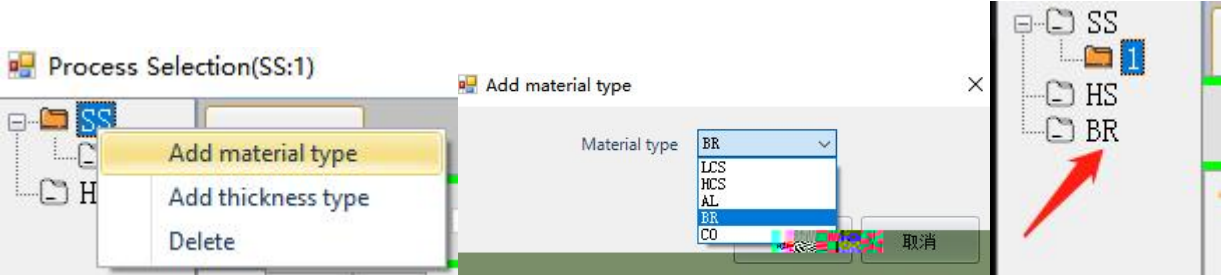


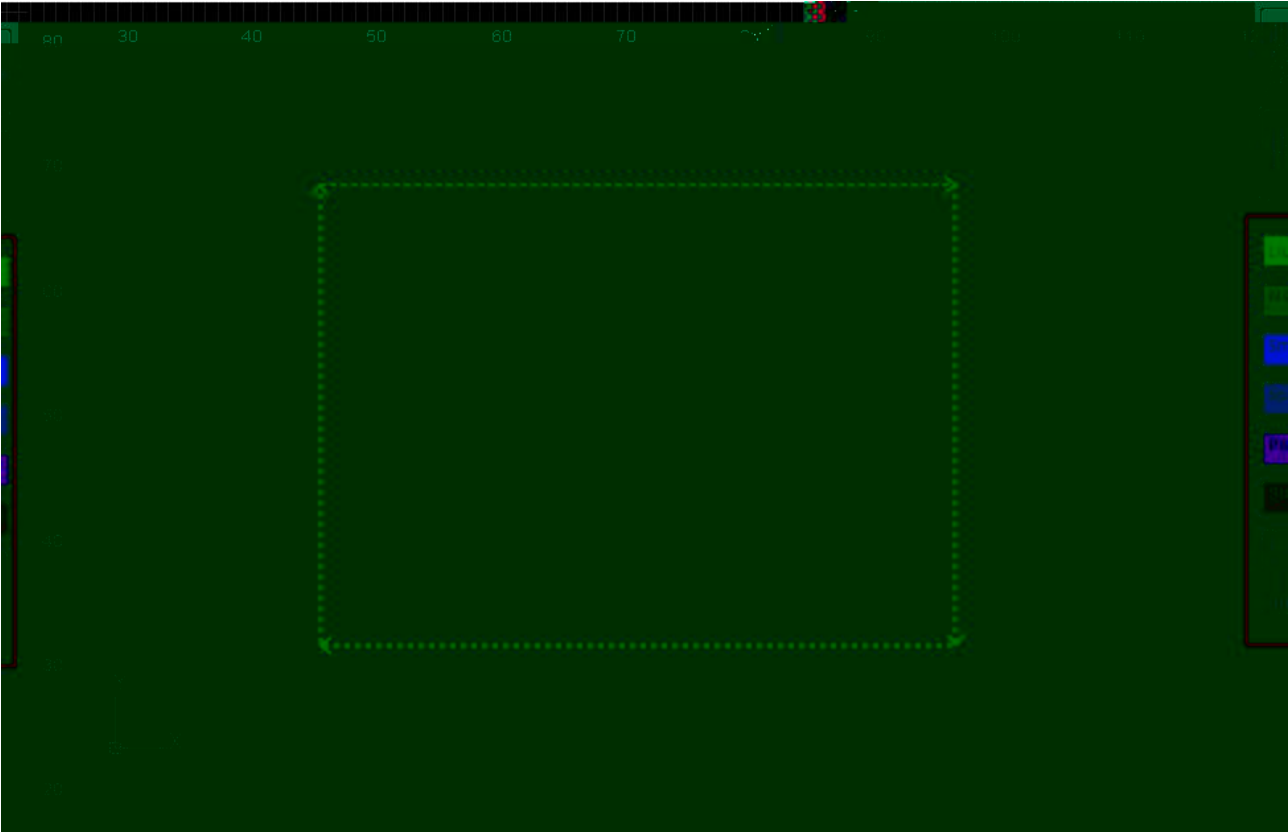












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RAYTOOLS

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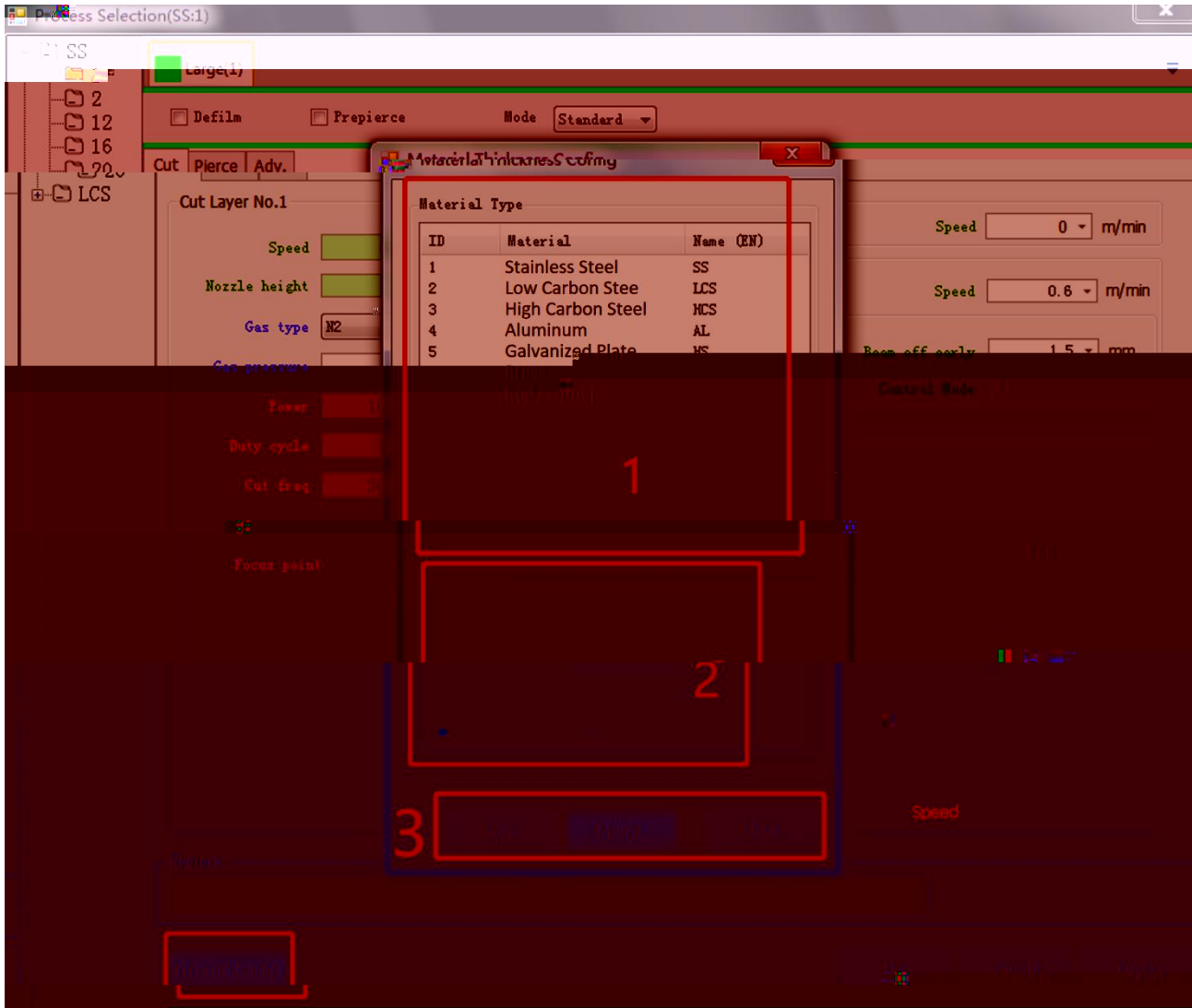
[Redacted]		
[Redacted]	[Redacted]	[Redacted]
[Redacted]	[Redacted]	[Redacted]
[Redacted]	[Redacted]	[Redacted]
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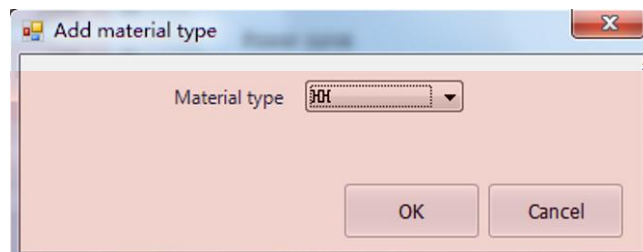
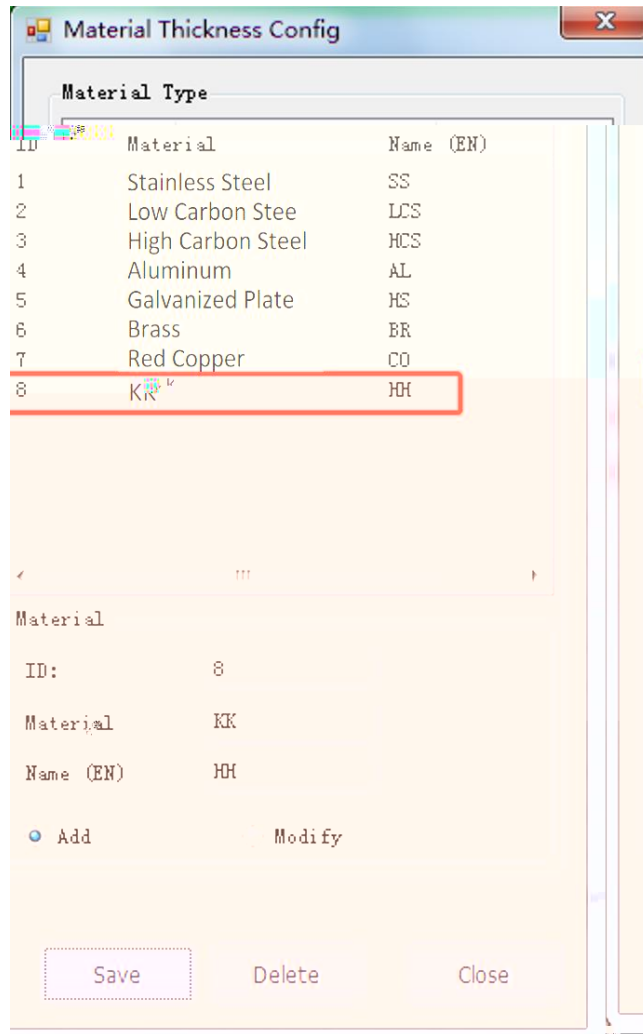
Material

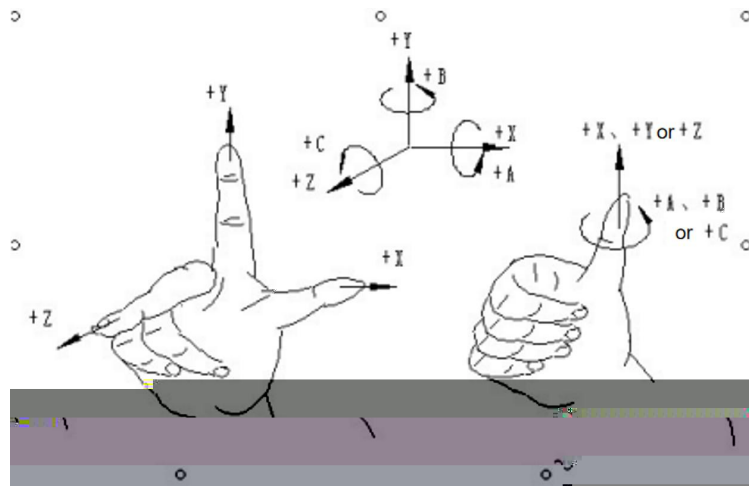
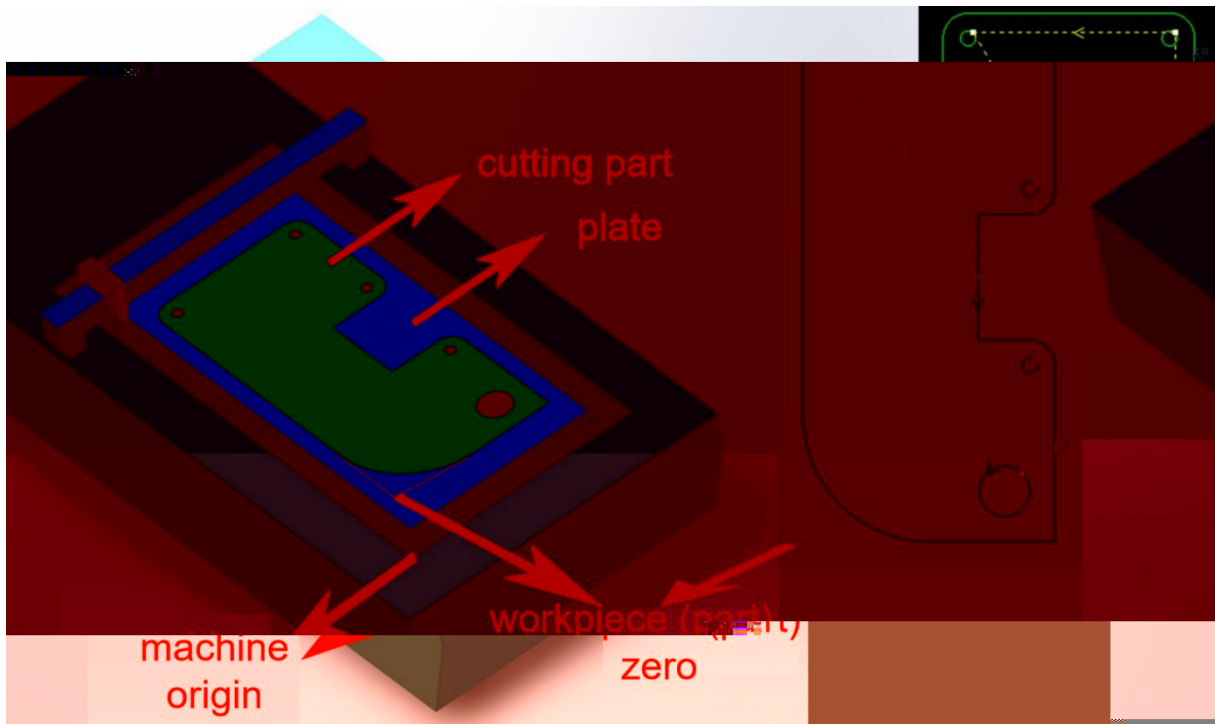
ID:

Material

Name (EN)

Add Modify

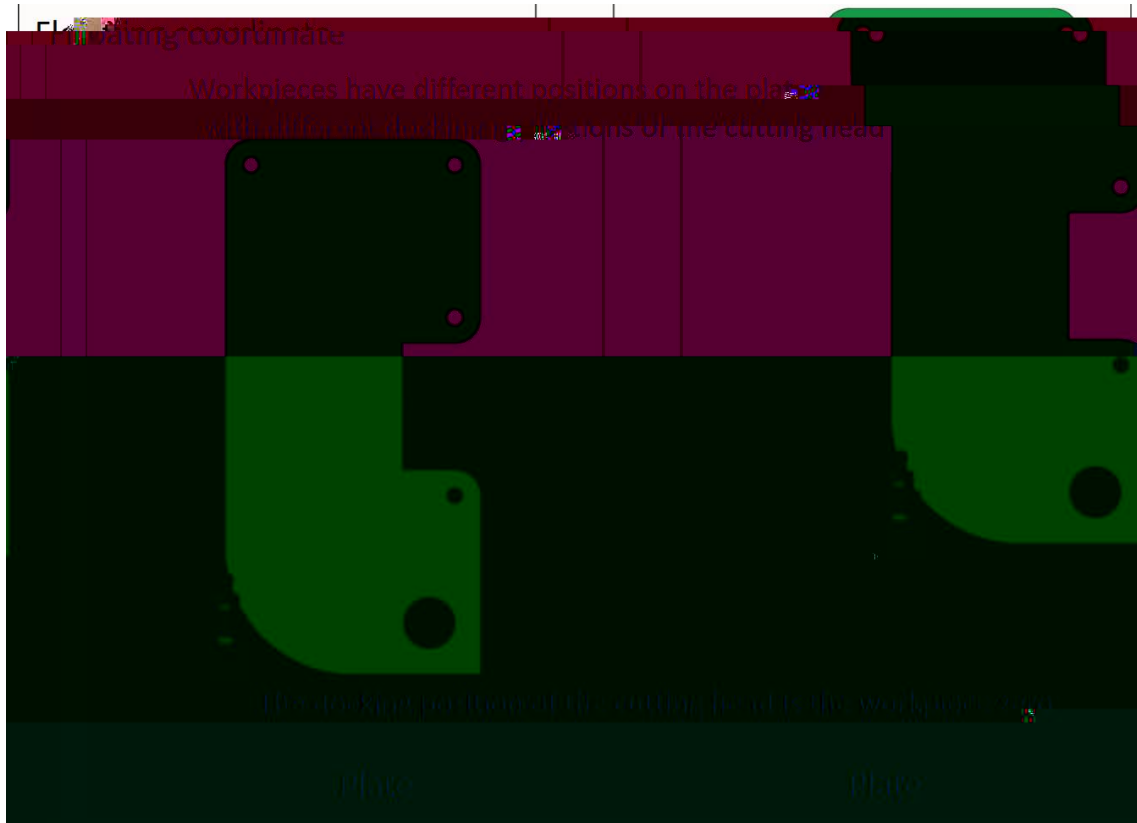


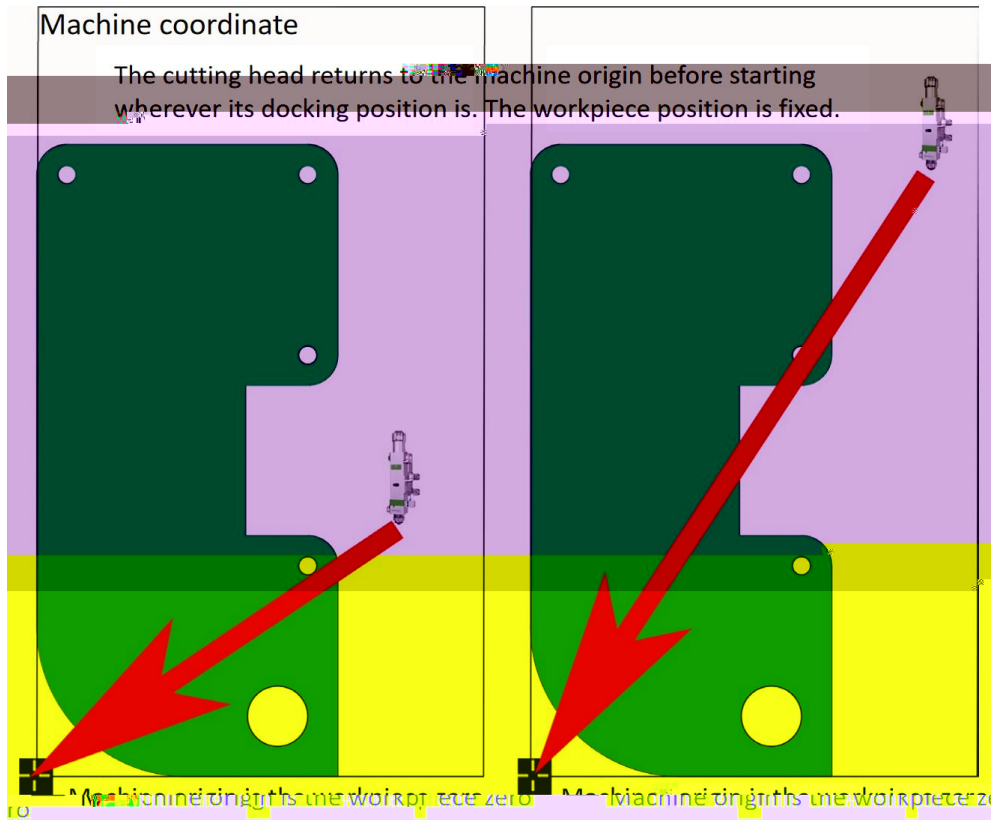


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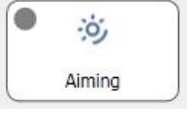




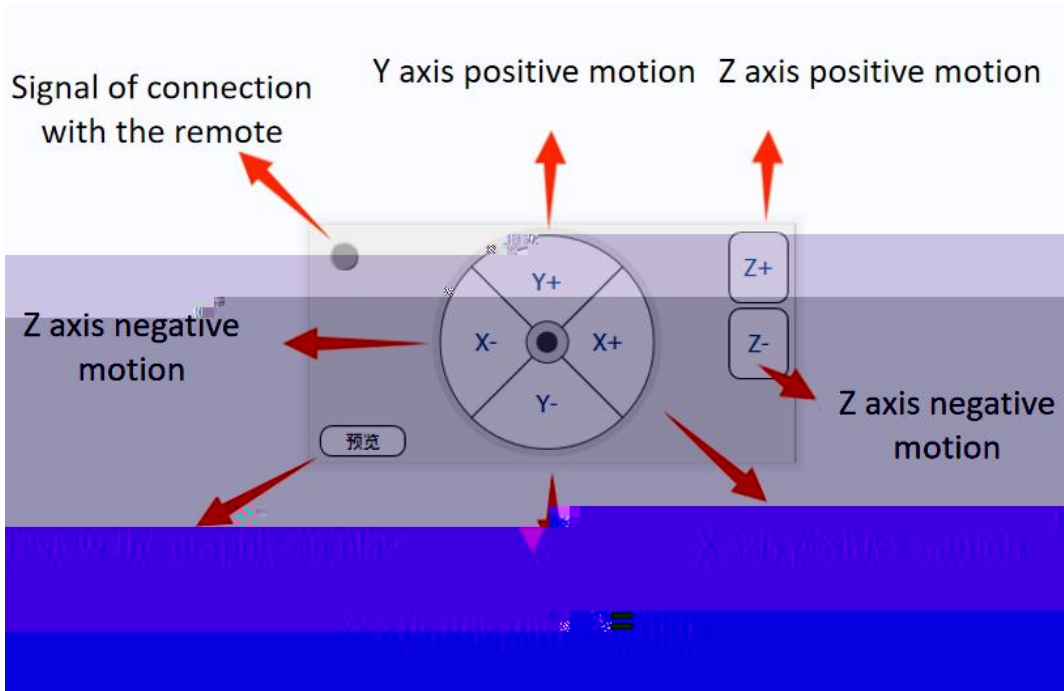
X:446.29 Y:217.99 Z:0.00

✓ Display Mechanical

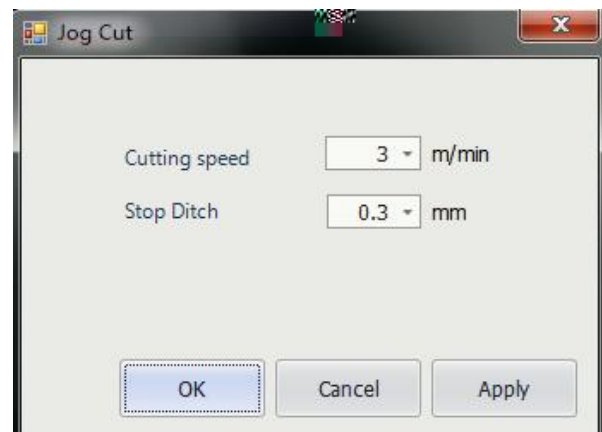
Set current point as program zero



RAYTOOLS

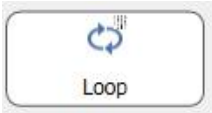


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RAYTOOLS



Loop Setting

Start Loop

Loop Setting

Loops Times

Completed loop... Times

Loop interval s

Mode Normal DryRun

Clear cutting count

Safety signal of waiting before loop processing

Waiting for security sig... s

Waiting for safety signal1

Waiting for safety signal2

Feeding signal output when Y axis position is less than the point

Enable Y-axis safe position mm

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RAYTOOLS



Process ends, go to Zero point ▾

Process selected only

Soft limit protection

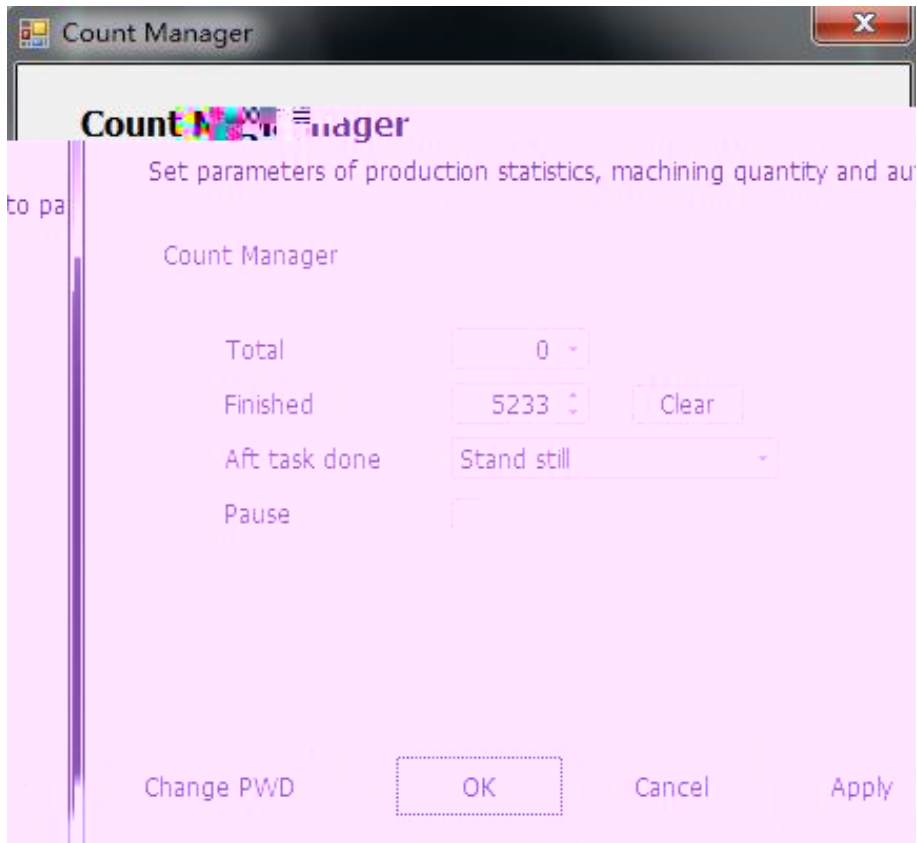
EdgeDetect before processing

Forward/Back Distance: 5mm ▾

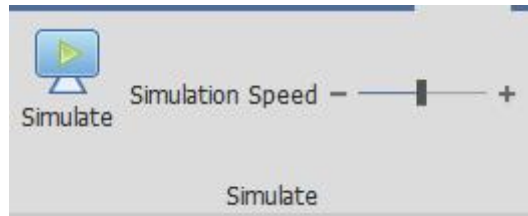
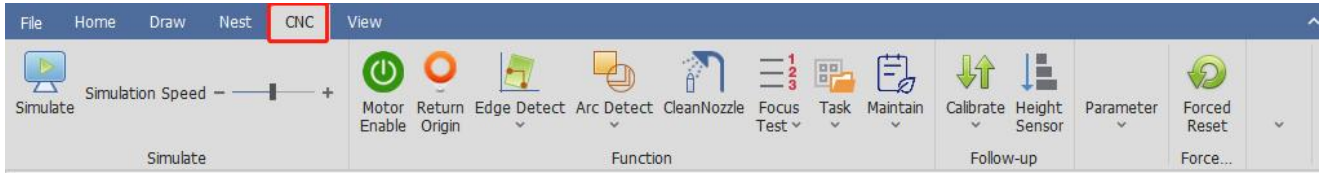
Forward/Back Speed: 5m/min ▾

Count/Plan num15233/0

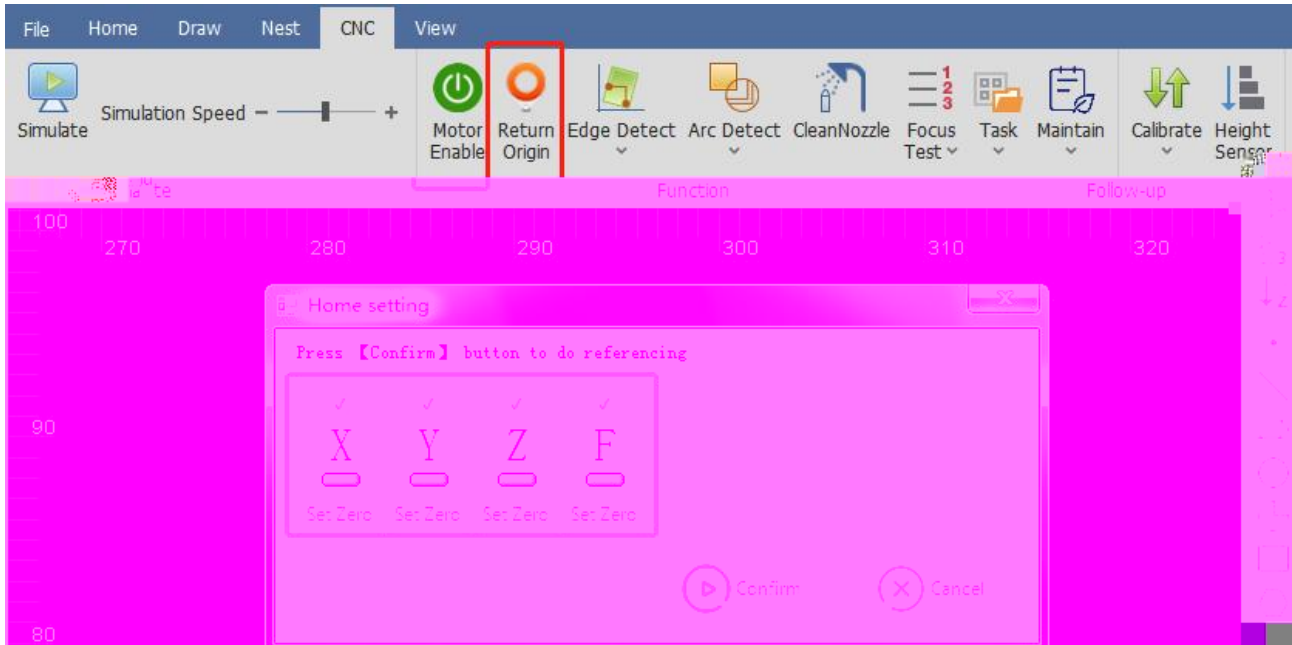
Manage

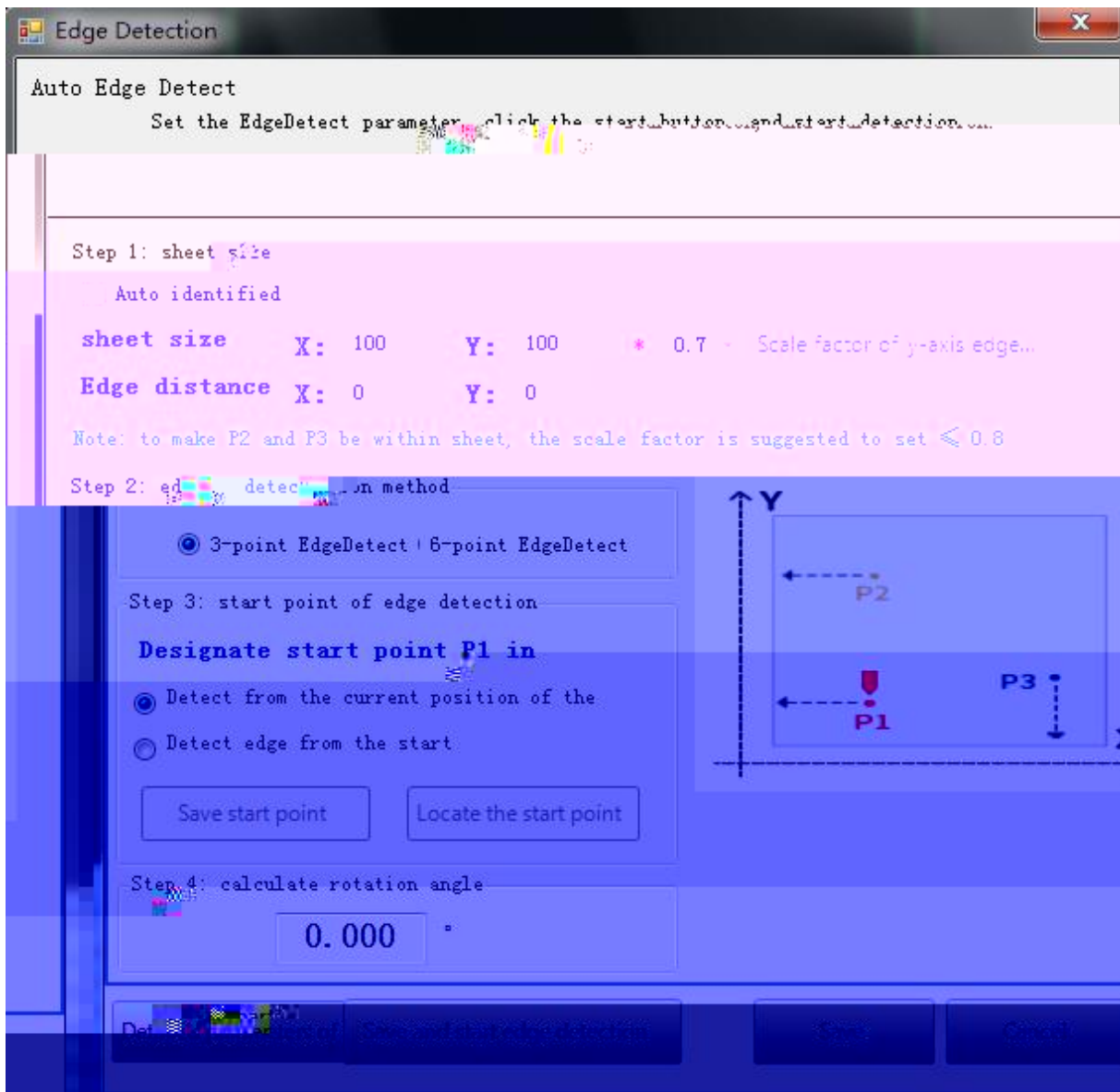


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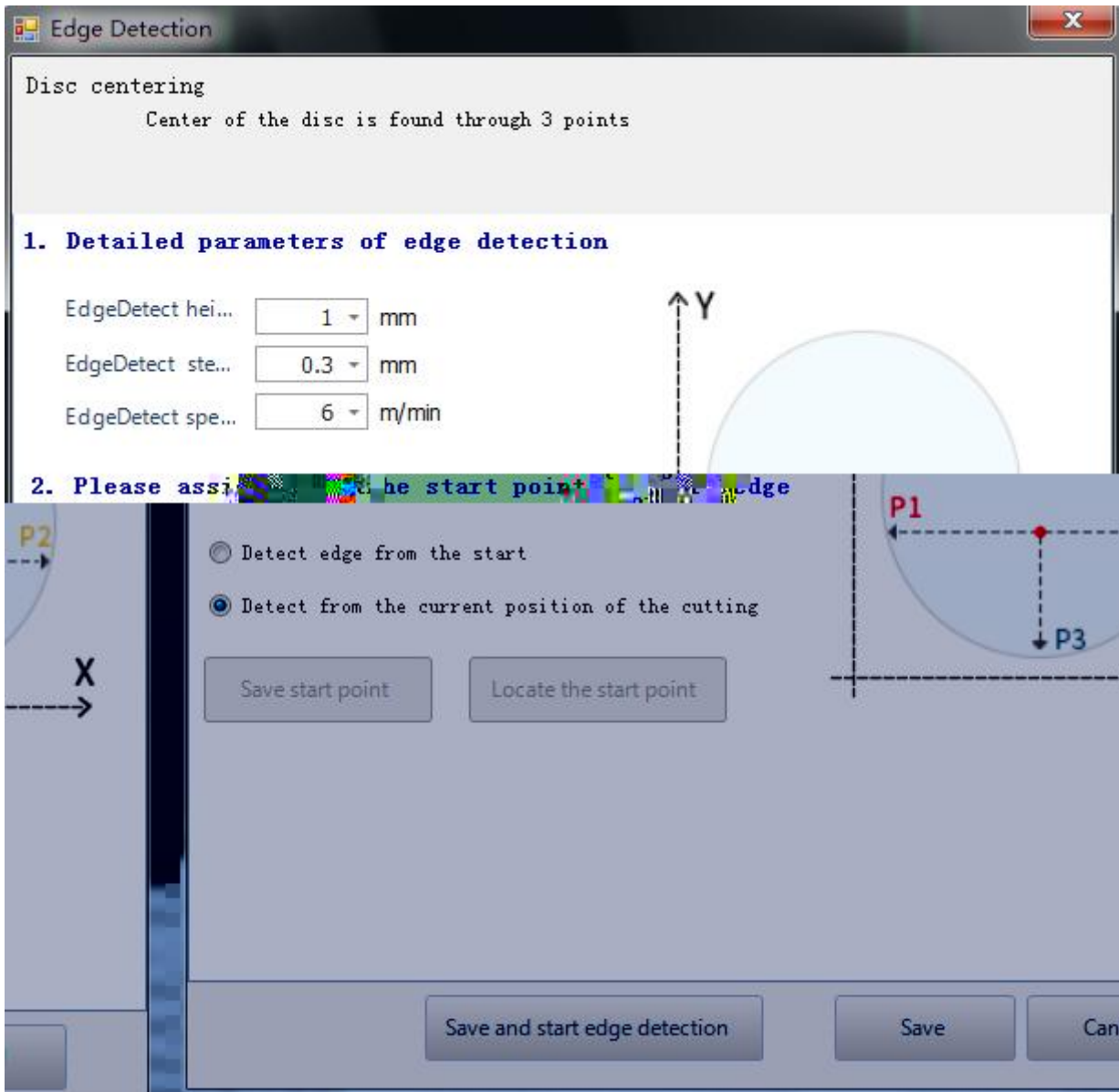


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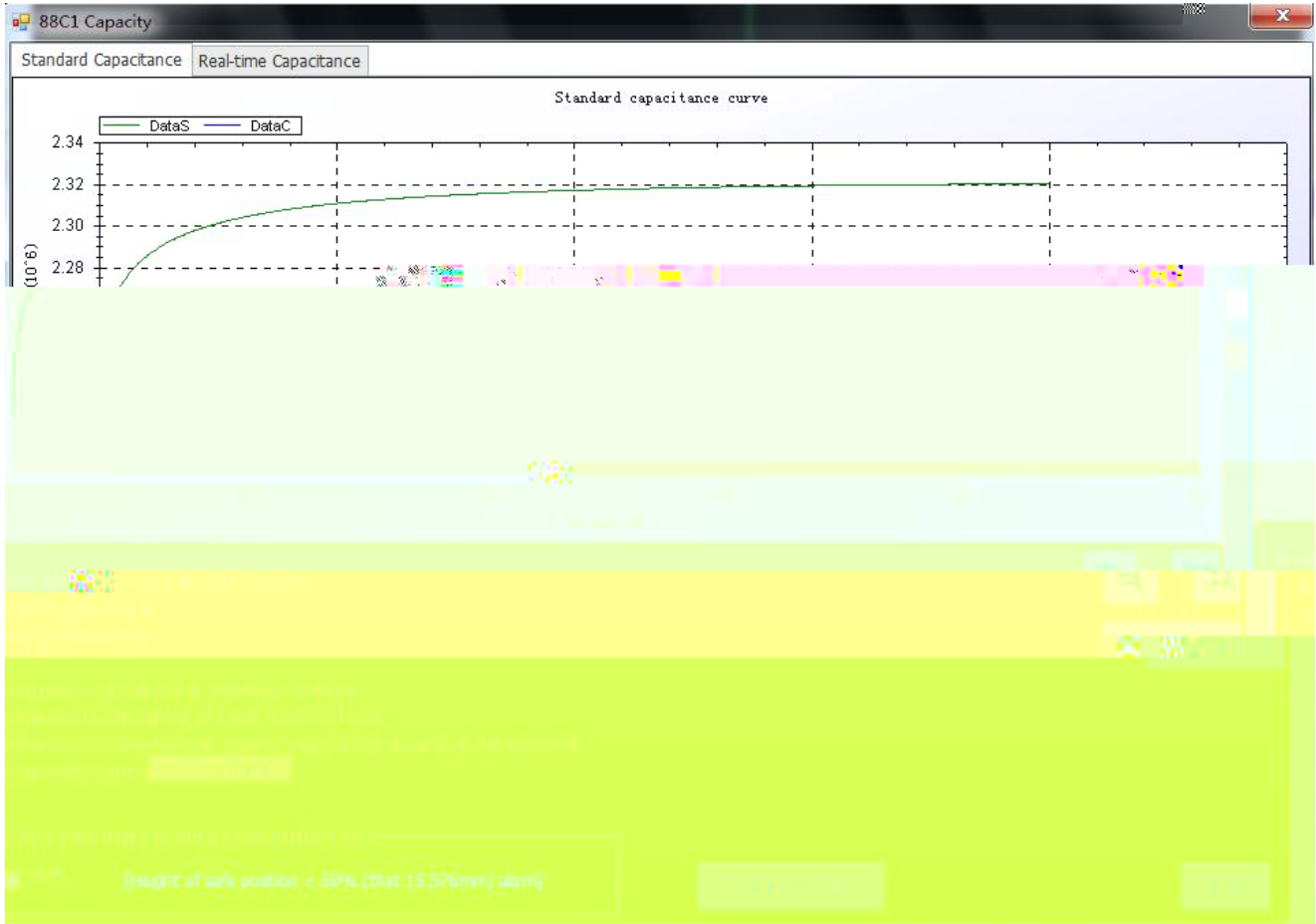
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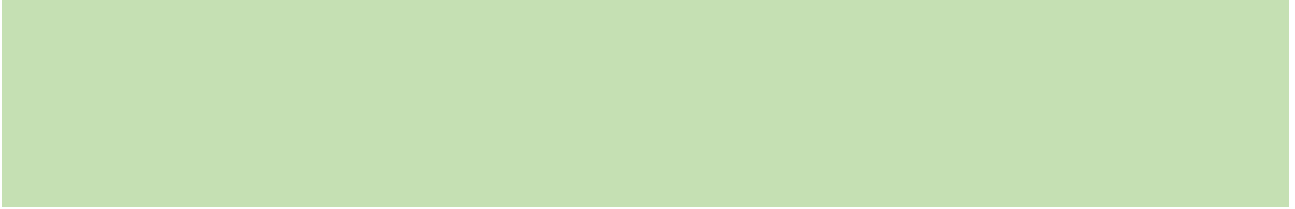


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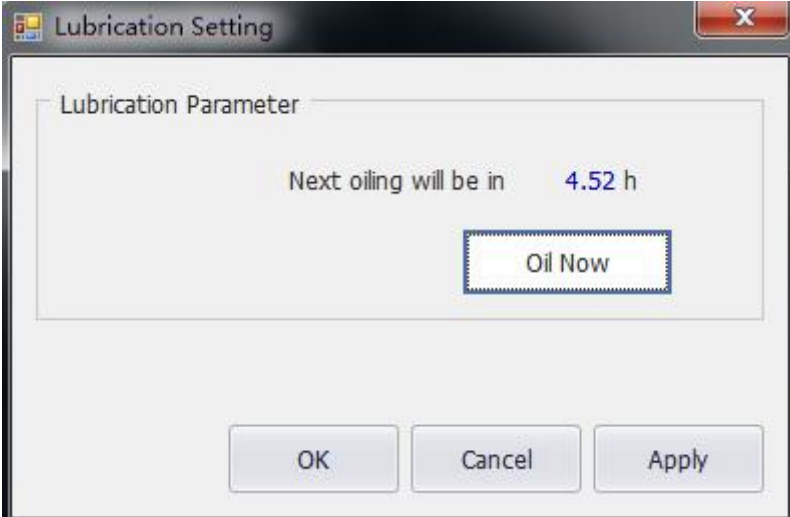


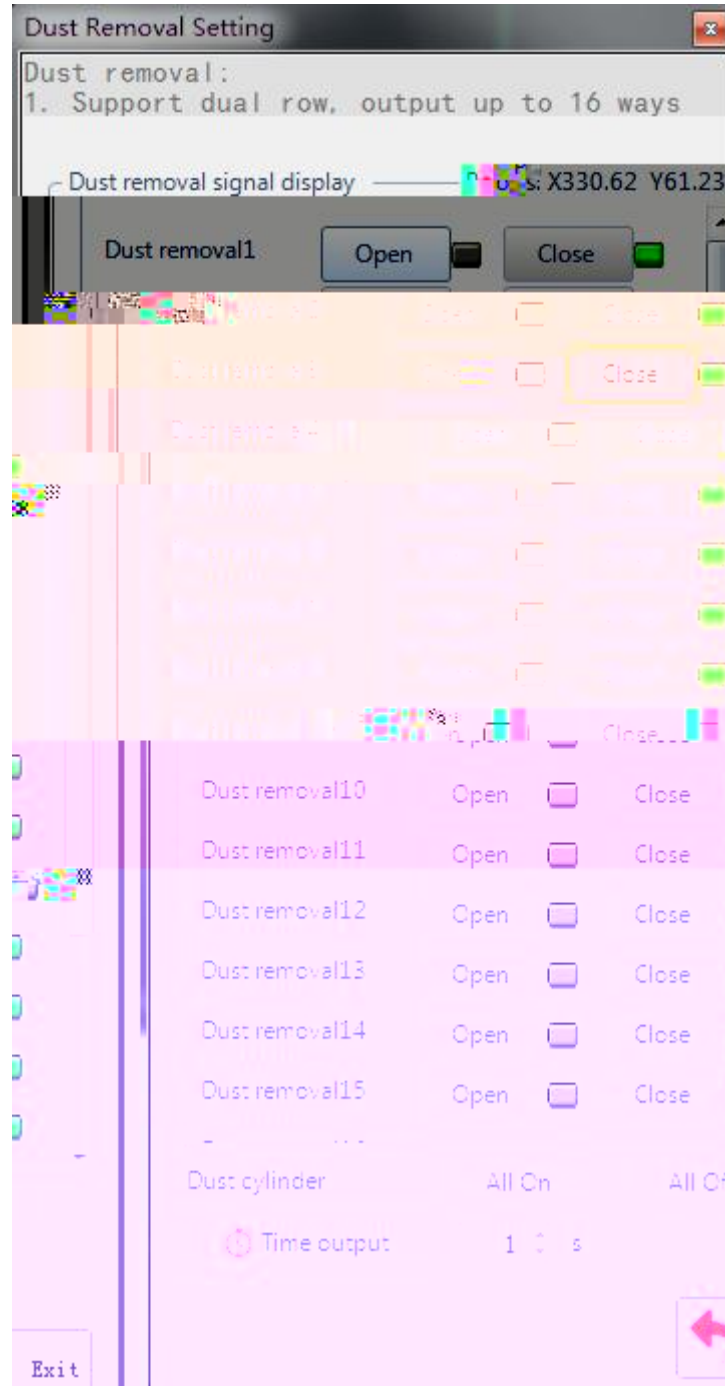
Dr. ... (

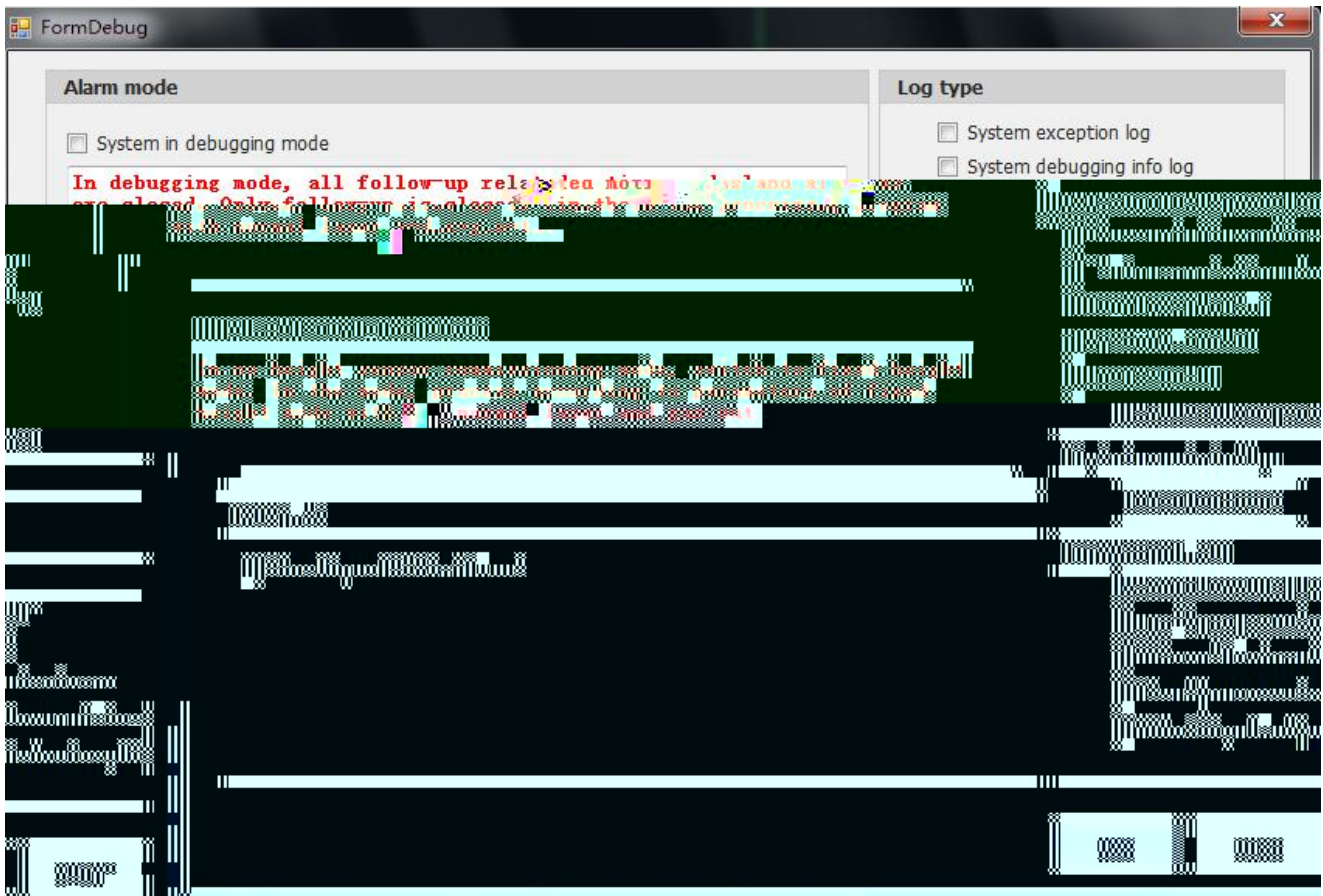
A large, bold, black lowercase letter 'd' with a thick stroke and a rounded bottom.

A large, bold, black lowercase letter 'š' with a thick stroke and a pointed top.

RAYTOOLS







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Draw	System	Alarm
Draw Rectangle and Specify First AngularPoint: (287.504, 56.915)		
Draw Rectangle and Specify another AngularPoint (or Size (D)): (294.457, 50.684)		

Draw	System	Alarm
Draw Circle (Center And Radius) and Specify Center: (272.874, 57.638)		
Draw Circle and Specify radius: (278.744, 53.122)		

Draw	System	Alarm
(12/28 13:11:42.283)	Modify manual step length as:1.00mm	
(12/28 13:11:42.297)	Manual slow	
(12/28 13:11:42.299)	Down	
(12/28 13:11:42.713)	Stop	
(12/28 13:11:43.039)	Modify manual step length as:1.00mm	
(12/28 13:11:43.052)	Manual slow	
(12/28 13:11:43.054)	Move right	
(12/28 13:11:43.499)	Stop	

Draw	System	Alarm	Status	Message
	Time	Alar...		
D	13:12:05.412	20021	Active	Machine tool axis not all return to zero
D	13:12:15.765	20017	Active	The system has detected that the height regulator is not calibrated. Please per...